



Product Catalog BestCellers 2017

OPTICAL COMPONENTS FOR UV/VIS/NIR SPECTROSCOPY

CELLS

TRAYCELL[®] MICRO VOLUME ANALYSIS

CERTIFIED REFERENCE MATERIALS

OPTICAL IMMERSION PROBES

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BESTSELLER 2017

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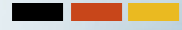
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MADE IN GERMANY



Hellma®



YOUR PROCESS. OUR SOLUTIONS.

As a leading supplier of high-precision, optical solutions that are 'Made in Germany' from glass, quartz glass and synthetic crystals, Hellma has been a by-word for outstanding quality for 95 years. A key supplier, the company is an integral part of its clients' value chains. Reliability, trust and continuity are inherent to Hellma's work, and the company believes it has both a duty and responsibility to ensure these principles are upheld. Clients from more than 40 countries worldwide put their confidence in Hellma's exceptional level of performance and problem-solving skills to meet and exceed regulatory requirements and to make their products safer.



Hellma Analytics

Optical components made of glass, quartz glass and calcium fluoride used in laboratory equipment for state-of-the-art analytical techniques.

www.hellma-analytics.com

Hellma Axiom

Optical probes and systems for spectroscopy both in laboratories and in the production process. Our extremely robust solutions can be used for a wide range of applications.

www.hellma-axiom.com

Hellma Materials

High-quality synthetic crystals for use in the fields of microlithography, optics, laser technology and radiation detection.

www.hellma-materials.com

Hellma Optics

Premium-quality precision optics for use in laser technology as well as all areas of photonics and the optical industry.

www.hellma-optics.com



Hellma stands for:
**OPTICAL ANALYSIS WITH
THE HIGHEST PRECISION**

WHERE ONLY
THE BEST QUALITY
WILL DO



All-round expertise – from materials to custom solutions

From raw materials to component manufacturing and specific technological knowledge to certification, Hellma offers a unique range of products and technologies for collecting exact and reliable measurement results in the field of optical analysis. Extensive engineering prowess, consulting skills and services complement our work. While our comprehensive portfolio means we have the right products at our fingertips to suit a wide variety of requirements, we are, of course, also able to produce customized solutions tailored precisely to your needs. Please don't hesitate to contact us – we're always happy to help.



Hellma Analytics products and solutions

This product catalog lists our comprehensive range of products and solutions – from cuvettes for spectroscopy and cytometry to micro volume analysis technology, certified reference materials for spectroscopy, and optical immersion probes for use in laboratories.



HOW TO REACH US
Select your local distribution partner:
www.hellma-analytics.com/contacts



IMPORTANT:
Please check your order for completeness with regard to the following points

- Article number
- Quantity needed
- Transmission matched.....yes/no
- Polarimetric certification....yes/no
- Antireflection or reflective coatings, if required.....yes/no

UNIQUE TECHNOLOGICAL EXPERTISE FOR EXACT MEASUREMENT RESULTS

Accurate measurements guaranteed

Founded on 95 years of experience in glass processing, Hellma Analytics provides an impressive range of services whenever **high-precision, innovative optics** are needed for use in analytics. From proven, standard high-precision products to complex, technologically advanced custom-built designs, we offer our clients a comprehensive range of services and solutions for collecting reliable and exact measurement results.

Batch-produced OEM products

Besides our extensive collection of standard products, we also manufacture **custom products according to client specifications**. Our state-of-the-art production facilities and in-depth specialist knowledge enable us to make the seemingly impossible possible. We are always on hand to provide detailed, expert advice to help make your ideas a reality. Please don't hesitate to contact us.

OPTICAL PATH LENGTH TOLERANCES

Optical path length tolerance is a particularly important parameter for photometric applications because it influences the accuracy of the measurement results. The tight tolerances make Hellma Analytics products ideally suited for collecting reliable and reproducible analysis results.

| MATERIAL | OPTICAL PATH LENGTH | TOLERANCE |
|-----------------------|---------------------|------------|
| Quartz | 0.01 mm to 0.05 mm | ± 0.003 mm |
| Quartz | 0.1 mm to 0.2 mm | ± 0.005 mm |
| Quartz | 0.5 mm to 20 mm | ± 0.01 mm |
| Quartz | 30 mm to 100 mm | ± 0.02 mm |
| Special Optical Glass | 0.1 mm to 10 mm | ± 0.01 mm |
| Special Optical Glass | 20 mm to 100 mm | ± 0.03 mm |
| Optical Glass | 10 mm to 20 mm | ± 0.05 mm |
| Optical Glass | 20 mm to 100 mm | ± 0.1 mm |

These optical path length tolerances apply to absorption cells.
For fluorescence cells, both for the direction of excitation and emission the tolerance is ± 0.05 mm.

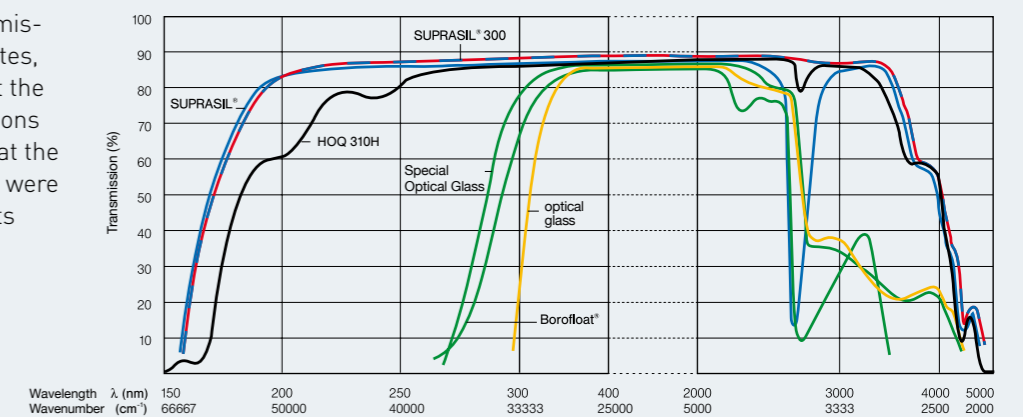
MATERIAL CODES

An original Hellma Analytics product can be identified from the material code on each cuvette.

| MATERIAL | MATERIAL CODE | WAVELENGTH |
|-----------------------|---------------|------------------|
| Optical Glass | OG | 360 nm – 2500 nm |
| Borofloat® | BF | 330 nm – 2500 nm |
| Special Optical Glass | OS | 320 nm – 2500 nm |
| HQ 310H | UV | 260 nm – 2500 nm |
| Quartz SUPRASIL® | QS | 200 nm – 2500 nm |
| Quartz SUPRASIL® 300 | QX | 200 nm – 3500 nm |

TRANSMISSION OF EMPTY CELLS MADE OF DIFFERENT MATERIALS

When comparing the transmission values of various cuvettes, it is essential to ensure that the same measurement conditions are in place. Please note that the transmission curves shown were plotted using measurements taken from empty cuvettes (2 windows).



INFORMATION ABOUT THE MATERIALS

> www.hellma-analytics.com/materials

SUPRASIL® is a registered trademark of Heraeus Quartz GmbH & Co. KG. DURAN® and Borofloat® are registered trademarks of Schott AG.

CELLS

FOR RELIABLE MEASUREMENTS COLLECTED WITH UTMOST PRECISION

HIGH-PRECISION QUARTZ CUVETTE, TYPE 100-QS

Tried and tested over decades, used in countless applications

Utmost accuracy in terms of optical path length and parallelism

Very high temperature resistance

Very high chemical resistance

Outstanding measurement reproducibility



➤ **Developed using our specialist expertise, Hellma cuvettes stand out for their excellent quality.**

Thomas Brenn,
Product Manager Cuvettes

Cuvettes for absorbance and fluorescence measurements

Hellma Analytics produces a wide range of cuvettes for use in spectroscopy and cytometry with optical path lengths spanning 0.01 mm to 100 mm and above. Thanks to their stability, maximum precision and reliability when used for absorbance and fluorescence measurements, **Hellma cuvettes work exceptionally well** in a wide range of areas in the lab. **With a surface flatness of 1 µm, our quartz windows set a benchmark in cuvette production.**

What's more, **the function-optimized design** with beveled edges and corners protects against the risk of damage caused by splitting and assists users in their daily work. On request, we are able to produce custom models customized to specific areas of application.

Measuring of cuvette transmission

If required, cuvettes can be **spectrally calibrated** into sets with equal transmission values (measurement uncertainty $\pm 1\%$). These cuvettes are given a three-digit calibration code containing coded data about the material and the transmission at a wavelength typical for the cuvette material.

Polarimetric checking of cuvettes

Cuvettes with an inside width greater than 5 mm can be **polarimetrically checked** on request. They are marked with a "P" and delivered with a test certificate confirming that the rotation of the polarization plane does not exceed 0.01 degrees.

ADVANTAGES

- **Extremely high parallelism** of the windows with a maximum tolerance of ± 0.01 mm
- **Exceptional optical path length accuracy** down to 0.003 mm (3 µm) for high dimensional accuracy and reproducible measurements results
- **Unique surface flatness** of the optical windows of 0.001 mm (1 µm)
- Very high **temperature stability** and **chemical resistance** due to thermal bonding of individual components (effectively monolithic)
- **Guaranteed transmission** of at least 85% from 200 nm to 3500 nm depending on the material



CUVETTE FINDER

If you cannot find the right product in the following selection, please use our online cuvette finder.

➤ www.hellma-analytics.com/cuvette-finder

UV/VIS/NIR SPECTROSCOPY PERFECTION IN DETAIL

+ DECISIVE STRENGTHS OF HELLMA ANALYTICS CELLS

Cuvettes are not all the same, even if they sometimes appear identical. The difference lies in the details and can be crucial for measurement results. Take our cuvette windows, for example, which boast outstanding quality and a flatness tolerance of more than **0.001 mm (1 μm)**. The parallelism of both window surfaces relative to one another is just as important. Our high-precision production guarantees that the frontal deformation of the wave of a cuvette window is less than 4 lambda, which works out at approximately **0.001 mm (1 μm) if $\lambda = 546 \text{ nm}$** . The high level of flatness demonstrates that the cuvettes from Hellma Analytics are setting standards. Overall, an ideal foundation for conducting reliable, reproducible and exact measurements.

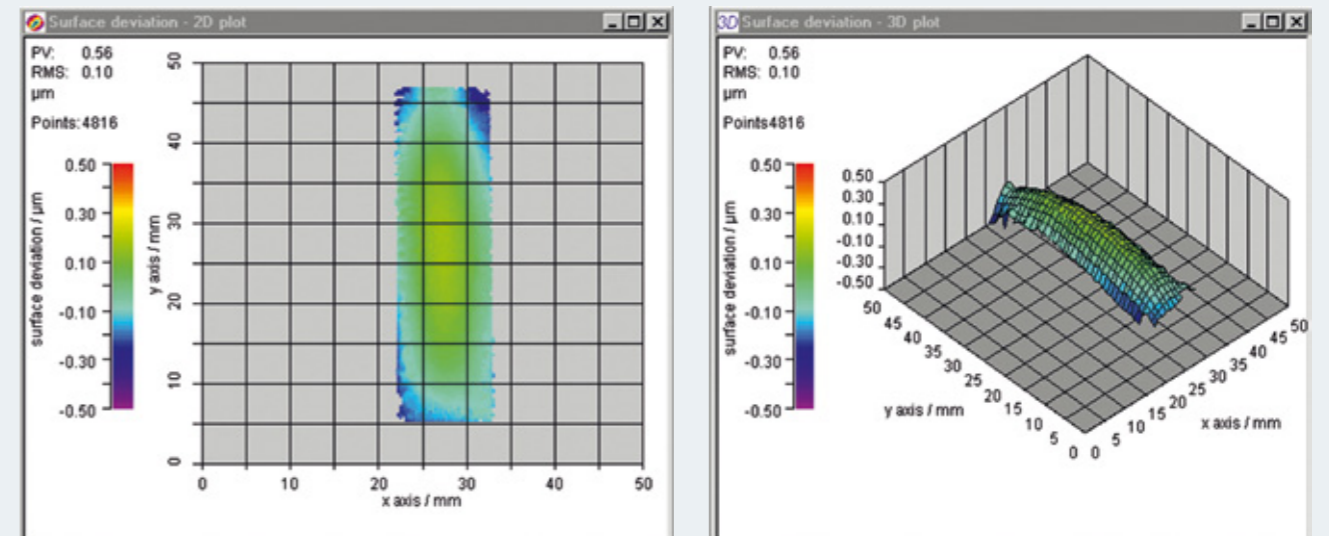


Figure 1: Measurement of the flatness of a Hellma cuvette - the frontal deformation of the wave is extremely low.

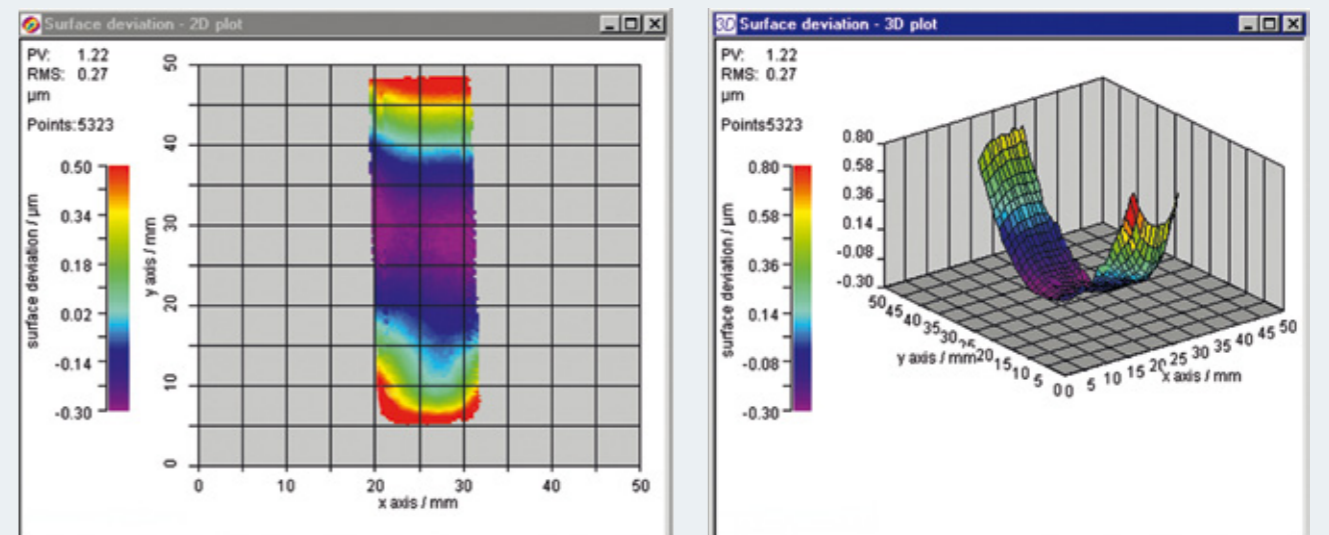


Figure 2: Measurement of the flatness of a competitor's cuvette - the frontal deformation of the wave is more than twice that of a Hellma cuvette.

> TRUST THE ORIGINAL

Hellma Analytics produces cuvettes in unrivaled high quality which are used in absorbance measurements, fluorescence measurements and special applications such as cytometry, light scattering or reflection measurements and guarantee precise reproducible results. The comprehensive range of products and solutions provides the right solution for almost every requirement.

ABSORPTION CELLS

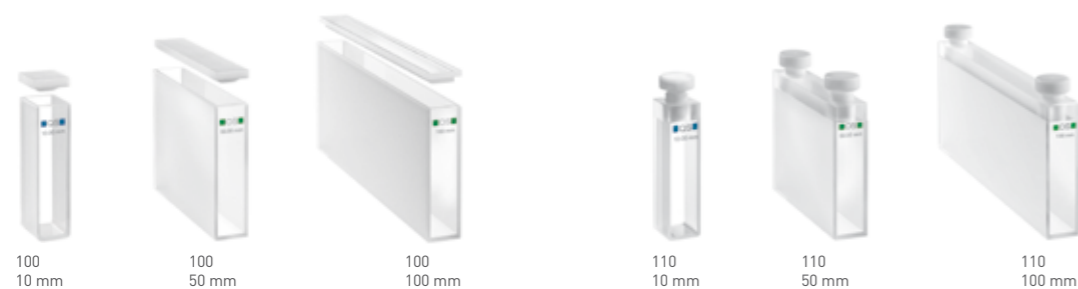
MACRO CELLS

with PTFE lid or stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|-------------|----------------------------|
| 100-OS | 1 | 45 x 12.5 x 3.5 | 9.5 | 1.5 | 350 | 100-1-20 | glass lid |
| | 2 | 45 x 12.5 x 4.5 | 9.5 | 1.5 | 700 | 100-2-20 | glass lid |
| | 5 | 45 x 12.5 x 7.5 | 9.5 | 1.5 | 1750 | 100-5-20 | |
| | 10 | 45 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 100-10-20 | |
| | 20 | 45 x 12.5 x 22.5 | 9.5 | 1.5 | 7000 | 100-20-20 | |
| | 40 | 45 x 12.5 x 42.5 | 9.5 | 1.5 | 14000 | 100-40-20 | |
| | 50 | 45 x 12.5 x 52.5 | 9.5 | 1.5 | 17500 | 100-50-20 | |
| | 100 | 45 x 12.5 x 102.5 | 9.5 | 1.5 | 35000 | 100-100-20 | glass lid |
| 100-QS | 1 | 45 x 12.5 x 3.5 | 9.5 | 1.5 | 350 | 100-1-40 | glass lid |
| | 2 | 45 x 12.5 x 4.5 | 9.5 | 1.5 | 700 | 100-2-40 | glass lid |
| | 5 | 45 x 12.5 x 7.5 | 9.5 | 1.5 | 1750 | 100-5-40 | |
| | 10 | 45 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 100-10-40 | |
| | 20 | 45 x 12.5 x 22.5 | 9.5 | 1.5 | 7000 | 100-20-40 | |
| | 40 | 45 x 12.5 x 42.5 | 9.5 | 1.5 | 14000 | 100-40-40 | |
| | 50 | 45 x 12.5 x 52.5 | 9.5 | 1.5 | 17500 | 100-50-40 | |
| | 100 | 45 x 12.5 x 102.5 | 9.5 | 1.5 | 35000 | 100-100-40 | glass lid |
| 100-QX | 1 | 45 x 12.5 x 3.5 | 9.5 | 1.5 | 350 | 100-1-46 | glass lid |
| | 2 | 45 x 12.5 x 4.5 | 9.5 | 1.5 | 700 | 100-2-46 | glass lid |
| | 5 | 45 x 12.5 x 7.5 | 9.5 | 1.5 | 1750 | 100-5-46 | |
| | 10 | 45 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 100-10-46 | |
| | 50 | 45 x 12.5 x 52.5 | 9.5 | 1.5 | 17500 | 100-50-46 | |
| | 100 | 45 x 12.5 x 102.5 | 9.5 | 1.5 | 35000 | 100-100-46 | glass lid |
| 110-OS | 1 | 52 x 12.5 x 3.5 | 9.5 | 1.5 | 350 | 110-1-20 | |
| | 2 | 52 x 12.5 x 4.5 | 9.5 | 1.5 | 700 | 110-2-20 | |
| | 5 | 46 x 12.5 x 7.5 | 9.5 | 1.5 | 1750 | 110-5-20 | |
| | 10 | 46 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 110-10-20 | |
| | 50 | 46 x 12.5 x 52.5 | 9.5 | 1.5 | 17500 | 110-50-20 | with 2 stoppers |
| 110-QS | 1 | 52 x 12.5 x 3.5 | 9.5 | 1.5 | 350 | 110-1-40 | |
| | 2 | 52 x 12.5 x 4.5 | 9.5 | 1.5 | 700 | 110-2-40 | |
| | 5 | 46 x 12.5 x 7.5 | 9.5 | 1.5 | 1750 | 110-5-40 | |
| | 10 | 46 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 110-10-40 | |
| | 20 | 46 x 12.5 x 22.5 | 9.5 | 1.5 | 7000 | 110-20-40 | |
| | 40 | 46 x 12.5 x 42.5 | 9.5 | 1.5 | 14000 | 110-40-40 | |
| | 50 | 46 x 12.5 x 52.5 | 9.5 | 1.5 | 17500 | 110-50-40 | |
| | 100 | 46 x 12.5 x 102.5 | 9.5 | 1.5 | 35000 | 110-100-40 | from 40 mm with 2 stoppers |
| 110-QX | 1 | 52 x 12.5 x 3.5 | 9.5 | 1.5 | 350 | 110-1-46 | |
| | 5 | 46 x 12.5 x 7.5 | 9.5 | 1.5 | 1750 | 110-5-46 | |
| | 10 | 46 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 110-10-46 | |

WINDOW MATERIAL

- OG Optical Glass 360 nm – 2500 nm
- OS Special Optical Glass 320 nm – 2500 nm
- QS Quartz SUPRASIL® 200 nm – 2500 nm
- QX Quartz SUPRASIL® 300 200 nm – 3500 nm



MACRO CELLS

with PTFE lid or stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|----------------|---------|
| 402.000-OG | 10 | 40 x 23.6 x 15 | 18.5 | 2.5 | 6000 | 402-10-10 | |
| | 50 | 40 x 23.6 x 55 | 18.5 | 2.5 | 30000 | 402-50-10 | |
| 404.000-QX | 1 | 47.5 x 23.6 x 7.5 | 18.5 | 2.5 | 700 | 404-1-46 | |
| | 2 | 47.5 x 23.6 x 7.5 | 18.5 | 2.5 | 1400 | 404-2-46 | |
| | 10 | 47.5 x 23.6 x 12.5 | 18.5 | 2.5 | 7000 | 404-10-46 | |
| 6030-OG | 10 | 45 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 6030-10-10 | |
| | 20 | 45 x 12.5 x 22.5 | 9.5 | 1.5 | 7000 | 6030-20-10 | |
| | 40 | 45 x 12.5 x 42.5 | 9.5 | 1.5 | 14000 | 6030-40-10 | |
| | 50 | 45 x 12.5 x 52.5 | 9.5 | 1.5 | 17500 | 6030-50-10 | |
| 6030-UV | 10 (± 0.05) | 45 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 6030-UV-10-531 | |

SEMI-MICRO CELLS

with PTFE lid or stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|----------------|---------|
| 6040-OG | 10 | 45 x 12.5 x 12.5 | 4 | 3.2 | 1400 | 6040-10-10 | |
| 6040-UV | 10 (± 0.05) | 45 x 12.5 x 12.5 | 4 | 3.2 | 1400 | 6040-UV-10-531 | |
| 104-OS | 10 | 45 x 12.5 x 12.5 | 4 | 3.2 | 1400 | 104-10-20 | |
| | 50 | 45 x 12.5 x 52.5 | 4 | 3.2 | 7000 | 104-50-20 | |
| 104-QS | 5 | 45 x 12.5 x 7.5 | 4 | 3.2 | 700 | 104-5-40 | |
| | 10 | 45 x 12.5 x 12.5 | 4 | 3.2 | 1400 | 104-10-40 | |
| | 20 | 45 x 12.5 x 22.5 | 4 | 3.2 | 2800 | 104-20-40 | |
| | 50 | 45 x 12.5 x 52.5 | 4 | 3.2 | 7000 | 104-50-40 | |
| 104-QX | 10 | 45 x 12.5 x 12.5 | 4 | 3.2 | 1400 | 104-10-46 | |

WINDOW MATERIAL

- OG Optical Glass 360 nm – 2500 nm
- OS Special Optical Glass 320 nm – 2500 nm
- UV H0Q310H 260 nm – 2500 nm
- QS Quartz SUPRASIL® 200 nm – 2500 nm
- QX Quartz SUPRASIL® 300 200 nm – 3500 nm



ABSORPTION CELLS

SEMI-MICRO CELLS

with PTFE lid or stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|---------------|---------------------------|
| 104B-QS | 10 | 45 x 12.5 x 12.5 | 4 | 3.2 | 1400 | 104-B-10-40 | black side walls and base |
| 108-QS | 10 | 45 x 12.5 x 12.5 | 4 | 9 | 1000 | 108-000-10-40 | |
| 108B-QS | 10 | 45 x 12.5 x 12.5 | 4 | 9 | 1000 | 108B-10-40 | black side walls and base |
| 114-QS | 10 | 46 x 12.5 x 12.5 | 4 | 3.2 | 1400 | 114-10-20 | |
| 114-QS | 10 | 46 x 12.5 x 12.5 | 4 | 3.2 | 1400 | 114-10-40 | |
| 114B-QS | 10 | 46 x 12.5 x 12.5 | 4 | 3.2 | 1400 | 114B-10-40 | black side walls and base |

MICRO CELLS

with PTFE lid or stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|---------------|---------------------------|
| 104.002-QS | 10 | 45 x 12.5 x 12.5 | 2 | 3.2 | 700 | 104-002-10-20 | |
| 104.002-QS | 10 | 45 x 12.5 x 12.5 | 2 | 3.2 | 700 | 104-002-10-40 | |
| 104.002B-QS | 10 | 45 x 12.5 x 12.5 | 2 | 3.2 | 700 | 104002B-10-20 | black side walls and base |
| 104.002B-QS | 10 | 45 x 12.5 x 12.5 | 2 | 3.2 | 700 | 104002B-10-40 | black side walls and base |
| 105-QS | 10 | 25 x 12.5 x 12.5 | 2 | 1.5 | 300 | 105-10-40 | |
| 108.002-QS | 10 | 45 x 12.5 x 12.5 | 2 | 9 | 500 | 108-002-10-40 | |
| 108.002B-QS | 10 | 45 x 12.5 x 12.5 | 2 | 9 | 500 | 108002B-10-40 | black side walls and base |
| 115-QS | 10 | 40 x 12.5 x 12.5 | 2 | 1.25 | 400 | 115-10-40 | |
| 115B-QS | 10 | 40 x 12.5 x 12.5 | 2 | 1.25 | 400 | 115B-10-40 | black side walls and base |

WINDOW MATERIAL

OS Special Optical Glass 320 nm – 2500 nm

QS Quartz SUPRASIL® 200 nm – 2500 nm



ULTRA-MICRO CELLS

with PE stopper or open with pipette tips

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | CENTER HEIGHT mm | OUTSIDE DIM. H x W x D mm | APERTURE H x W mm | CHAMBER VOL. µl | FILLING VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|------------------|---------------------------|-------------------|-----------------|-----------------|---------------|---------|
| 105.200-QS | 10 | 15 | 45 x 12.5 x 12.5 | 8 x 2 | 160 | 180 | 105-200-15-40 | |
| | 10 | 8.5 | 45 x 12.5 x 12.5 | 8 x 2 | 160 | 180 | 105-200-85-40 | |
| 105.201-QS | 10 | 15 | 45 x 12.5 x 12.5 | 5 x 2 | 100 | 120 | 105-201-15-40 | |
| | 10 | 8.5 | 45 x 12.5 x 12.5 | 5 x 2 | 100 | 120 | 105-201-85-40 | |
| 105.202-QS | 10 | 15 | 45 x 12.5 x 12.5 | 2.5 x 2 | 50 | 70 | 105-202-15-40 | |
| | 10 | 8.5 | 45 x 12.5 x 12.5 | 2.5 x 2 | 50 | 70 | 105-202-85-40 | |
| 105.210-QS | 10 | 15 | 40 x 12.5 x 12.5 | ∅ 0.8 | 5 | 10 | 1052101015-40 | |
| | 10 | 8.5 | 40 x 12.5 x 12.5 | ∅ 0.8 | 5 | 10 | 1052101085-40 | |

TRAYCELL® FOR MICRO VOLUME ANALYSIS

105.800-UVS and 105.810-UVS – For more information see pages 36 to 39.

DEMOUNTABLE CELLS WITH SMALL VOLUME

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | THICKNESS mm | INSIDE WIDTH mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|---|--|------------------------|------------------|------------------------|--|---|
| 106-QS | 0.01 ± 0.003 0.1 ± 0.005 0.2 ± 0.005 0.5 ± 0.010 | 45 x 12.5 45 x 12.5 45 x 12.5 45 x 12.5 | 2.5 2.6 2.7 3 | 9 9 9 9 | 2.6 26 52 130 | 106-0.01-40 106-0.10-40 106-0.20-40 106-0.50-40 | demountable rectangular cells Please order cell holder separately – see article no. 013-000-71 |
| 013.000 | | 55 x 12.5 x 12.5 | | | | 013-000-71 | cell holder for cell type 106 |

WINDOW MATERIAL

QS Quartz SUPRASIL®

200 nm – 2500 nm



ABSORPTION CELLS

CELLS FOR MAGNETIC STIRRERS

macro, semi-micro, with PTFE lid or stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|---------------|---------------------------------------|
| 109.000-QS | 10 | 45 x 12.5 x 12.5 | 9.5 | 5 | 3500 | 109-000-10-40 | |
| 109.004-QS | 10 | 45 x 12.5 x 12.5 | 4 | 5 | 1500 | 109-004-10-40 | |
| 119.000-QS | 10 | 49.5 x 12.5 x 12.5 | 9.5 | 5 | 3500 | 119-10-40 | |
| 119.004-QS | 10 | 49.5 x 12.5 x 12.5 | 4 | 5 | 1500 | 119-004-10-40 | |
| 332.300 | | 6 x 3 | | | | 332-300-VE10 | 10-pack PTFE coated magnetic stir bar |

SEALABLE CELLS

macro, semi-micro, for anaerobic applications

(with ISO thread GL 14 and screw cap with silicone rubber seal, accessories see page 33)

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|---------------|------------------|
| 117.100-QS | 10 | 56 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 117-100-10-40 | Open screw cap |
| 117.200-QS | 10 | 56 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 117-200-10-40 | Closed screw cap |
| 117.104-QS | 10 | 56 x 12.5 x 12.5 | 4 | 1.25 | 1400 | 117-104-10-40 | Open screw cap |
| 117.204-QS | 10 | 56 x 12.5 x 12.5 | 4 | 1.25 | 1400 | 117-204-10-40 | Closed screw cap |

CELLS WITH TUBES

macro, tube Ø 8 mm, tube length 80 mm

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|-------------|--------------------|
| 220-QS | 10 | 40 x 12.5 x 12.5 | 9.5 | 1.5 | 3500 | 220-10-40 | Quartz/DURAN® tube |

WINDOW MATERIAL

■ QS ■ Quartz SUPRASIL® 200 nm – 2500 nm



CYLINDRICAL CELLS

macro, with PTFE stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE-DIAMETER mm | INSIDE-DIAMETER mm | OUTSIDE DEPTH mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|--------------------------------------|--|--|--|--|---|----------------------------|
| 120-QS | 50 100 | 22 22 | 19 19 | 52.5 102.5 | 14000 28000 | 120-50-20 120-100-20 | from 50 mm with 2 stoppers |
| 120-QS | 1 2 5 10 20 50 100 | 22 22 22 22 22 22 22 | 19 19 19 19 19 19 19 | 3.5 4.5 7.5 12.5 22.5 52.5 102.5 | 280 560 1400 2800 5600 14000 28000 | 120-000-1-40 120-000-2-40 120-5-40 120-10-40 120-20-40 120-50-40 120-100-40 | from 50 mm with 2 stoppers |
| 120-QX | 10 | 22 | 19 | 12.5 | 2800 | 120-10-46 | |
| 121.000-QS | 0.1 0.2 0.5 1 | 22 22 22 22 | 13 13 13 13 | 20 20 20 20 | 160 170 210 280 | 121-0.10-40 121-0.20-40 121-0.50-40 121-1-40 | 2 ports and stoppers |

TEMPERATURE CONTROLLED CELLS

Macro

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE-DIAMETER mm | INSIDE-DIAMETER mm | OUTSIDE DEPTH mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------|--------------------|------------------|---------|-------------|----------------------------------|
| 165-QS | 10 | 22 | 10 | 12.5 | 800 | 165-10-40 | 1 stopper and 2 thermostat ports |

DEMOUNTABLE CELLS WITH SMALL VOLUME

| TYPE | OPTICAL PATH LENGTH mm | OUTSIDE-DIAMETER mm | THICKNESS mm | INSIDE-DIAMETER mm | VOL. µl | ARTICLE NO. | REMARKS |
|---------|---|----------------------|-------------------------|----------------------|---------------------|---|---|
| 124-QS | 0.01 ± 0.003 0.1 ± 0.005 0.2 ± 0.005 0.5 ± 0.005 | 22 22 22 22 | 2.51 2.6 2.7 3 | 15 15 15 15 | 2 18 35 85 | 124-0.01-40 124-0.1-40 124-0.2-40 124-0.5-40 | demountable circular cell Please order cell holder separately! Article No.: 020-001-761 |
| 020.001 | 0.01 – 1 | 27 x 23.5 x 11.5 | | | | 020-001-761 | cell holder for cell type 124 and 201/202 |
| 202-QS | 1.25 | 22 | | | | 202-40 | circular window made of Quartz SUPRASIL® |
| 202-QX | 1.25 | 22 | | | | 202-46 | circular window made of Quartz SUPRASIL® 300 |
| 201 | 1 ± 0.01 | 21 | | | | 201-1-23 | ring made of Duran for cell holder 020.001 |



ABSORPTION CELLS

CELLS FOR FLOW-THROUGH MEASUREMENTS

macro, with in/outlet tubes

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | CENTER HEIGHT mm | OUTSIDE DIM. H x W x D mm | APERTURE H x W mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|------------------|---------------------------|-------------------|---------|--------------|---------|
| 130-QS | 10 | | 45 x 12.5 x 12.5 | 33 x 9.5 | 3200 | 130-10-40 | |
| 137-QS | 1 | | 45 x 12.5 x 3.5 | 20 x 9 | 260 | 137-1-40 | |
| | 2 | | 45 x 12.5 x 4.5 | 20 x 9 | 520 | 137-2-40 | |
| | 5 | | 45 x 12.5 x 7.5 | 20 x 9 | 1300 | 137-5-40 | |
| | 10 | | 45 x 12.5 x 12.5 | 20 x 9 | 2600 | 137-10-40 | |
| 170-QS | 1 | 8.5 – 15 | 35 x 12.5 x 12.5 | 17.5 x 6.5 | 120 | 170-000-1-40 | |
| | 2 | | 35 x 12.5 x 12.5 | 17.5 x 6.5 | 240 | 170-000-2-40 | |
| 175.000-QS | 10 | 15 | 45 x 12.5 x 12.5 | 11 x 6.5 | 750 | 175-15-10-40 | |
| | 10 | 8.5 | 38.5 x 12.5 x 12.5 | 11 x 6.5 | 750 | 175-85-10-40 | |

compact, with 2 screw connectors M 6 x 1 and FEP tubes

(outside Ø 1.9 mm, inside Ø 1.1 mm, 500 mm long)

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | CENTER HEIGHT mm | OUTSIDE DIM. H x W x D mm | APERTURE H x W mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|------------------|---------------------------|-------------------|---------|---------------|--|
| 170.700-QS | 0.1 | 8.5 – 15 | 35 x 12.5 x 12.5 | 17.5 x 3.5 | 6.2 | 170700-0.1-40 | up to 0.5 mm with bypass for flow optimization |
| | 0.2 | | 35 x 12.5 x 12.5 | 17.5 x 3.5 | 12.4 | 170700-0.2-40 | |
| | 0.5 | | 35 x 12.5 x 12.5 | 17.5 x 3.5 | 31 | 170700-0.5-40 | |
| | 1 | | 35 x 12.5 x 12.5 | 17.5 x 3.5 | 62 | 170-700-1-40 | |
| | 2 | | 35 x 12.5 x 12.5 | 17.5 x 3.5 | 124 | 170-700-2-40 | |

semi-micro, with in/outlet tubes

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | CENTER HEIGHT mm | OUTSIDE DIM. H x W x D mm | APERTURE H x W mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|------------------|---------------------------|-------------------|---------|--------------|---------|
| 176.000-QS | 10 | 15 | 45 x 12.5 x 12.5 | 11 x 4 | 450 | 176-15-10-40 | |
| | 50 | 15 | 45 x 12.5 x 52.5 | 11 x 4 | 2250 | 176-50-40 | |
| | 50 | 8.5 | 38.5 x 12.5 x 52.5 | 11 x 4 | 2250 | 176-50-85-40 | |

WINDOW MATERIAL

■ OS ■ Special Optical Glass 320 nm–2500 nm ■ QS ■ Quartz SUPRASIL® 200 nm – 2500 nm



CELLS FOR FLOW-THROUGH MEASUREMENTS

compact, with 2 screw connectors M 6 x 1 and FEP tubes

(outside Ø 1.9 mm, inside Ø 1.1 mm, 500 mm long)

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | CENTER HEIGHT mm | OUTSIDE DIM. H x W x D mm | APERTURE H x W mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|------------------|---------------------------|-------------------|---------|---------------|---------|
| 176.700-QS | 5 | 15 | 35 x 12.5 x 12.5 | 11 x 3.5 | 195 | 1767005-15-40 | |
| | 5 | 8.5 | 35 x 12.5 x 12.5 | 11 x 3.5 | 195 | 1767005-85-40 | |
| | 10 | 15 | 35 x 12.5 x 12.5 | 11 x 3.5 | 390 | 1767001510-40 | |
| | 10 | 8.5 | 35 x 12.5 x 12.5 | 11 x 3.5 | 390 | 1767008510-40 | |
| | 50 | 15 | 35 x 12.5 x 52.5 | 11 x 3.5 | 1950 | 1767001550-40 | |

micro, ultra-micro, with in/outlet tubes

| | | | | | | | |
|------------|----|-----|--------------------|-----|----|---------------|--|
| 178.010-QS | 10 | 8.5 | 38.5 x 12.5 x 12.5 | Ø 3 | 80 | 178-010-10-40 | |
| 178.011-QS | 10 | 8.5 | 38.5 x 12.5 x 12.5 | Ø 2 | 30 | 178011-85-20 | |

compact, with 2 screw connectors M 6 x 1 and FEP tubes

(outside Ø 1.9 mm, inside Ø 1.1 mm, 500 mm long)

| | | | | | | | |
|-------------|----|-----|---------------------|-------|-----|---------------|---------------|
| 178.710-QS | 10 | 15 | 35 x 12.5 x 12.5 | Ø 3 | 80 | 178-710-10-40 | |
| | 10 | 8.5 | 35 x 12.5 x 12.5 | Ø 3 | 80 | 1787108510-40 | |
| | 50 | 15 | 35 x 12.5 x 52.5 | Ø 3 | 370 | 1787101550-40 | |
| 178.711-QS | 10 | 8.5 | 35 x 12.5 x 12.5 | Ø 2 | 30 | 1787118510-20 | |
| 178.712-QS | 10 | 8.5 | 35 x 12.5 x 12.5 | Ø 1.5 | 18 | 178712-10-20 | |
| 178.712-QS | 10 | 8.5 | 35 x 12.5 x 12.5 | Ø 1.5 | 18 | 1787128510-40 | |
| 178.765-QS* | 10 | 8.5 | 45 x 12.5/17 x 12.5 | Ø 1.5 | 18 | 178-765-10-20 | without tubes |

*Please order tubes separately – see page 33.

WINDOW MATERIAL

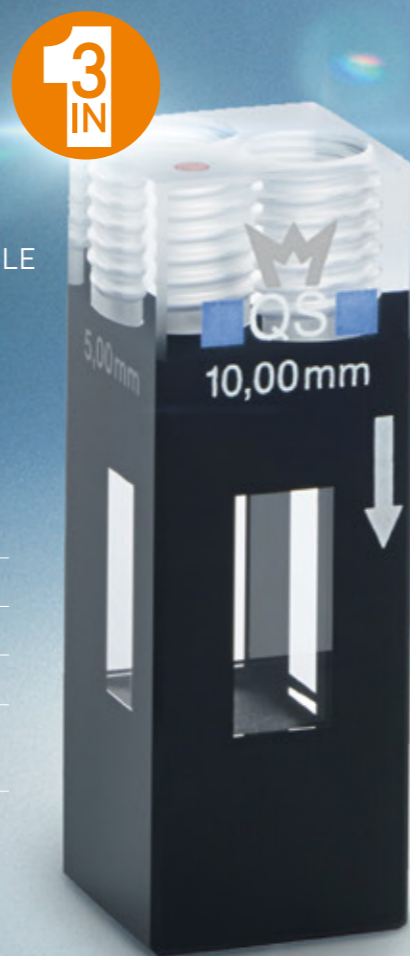
■ OS ■ Special Optical Glass 320 nm – 2500 nm ■ QS ■ Quartz SUPRASIL® 200 nm – 2500 nm



ALL-QUARTZ FLOW-THROUGH CUVETTE

THREEFOLD ADVANTAGE UNIQUELY CONVINCING

- 3 IN 1:**
- ABSORBANCE
 - FLUORESCENCE
 - 2 OPTICAL PATH LENGTHS
- ALL IN ONE SINGLE CUVETTE



ALL-QUARTZ FLOW-THROUGH CUVETTE

Flexible in application

2 optical path lengths in one single cuvette

Excellent reproducibility of measurement results

Fluorescence measurement possible for each path length

High temperature and chemical resistance because of all-quartz construction

- Innovative all-quartz cuvette with 2 optical path lengths. The second path length is available, by simply turning the cuvette through 90°

- 📡 Ideally suited for tablet dissolution analysis (TDA) and flow-through spectroscopic analysis

The all-quartz flow-through cuvette is a high-precision cell for applications in spectroscopy. New technology enables the positioning of precise **internal threads into the quartz glass**. Tubes can now be connected very easily and securely directly to the cuvette. The second path length is available by simply turning the cuvette through 90° – **all tubes remain screwed in place**.

Time consuming changing of the cuvette is no longer necessary. Two different path lengths have a beneficial effect to the costs and the application. Furthermore, it is possible to **measure the fluorescence with each optical path length** – another benefit.

- + Clear advantages due to the innovative all-quartz design

- No liquid leakage, monolithic quartz glass construction prevents this by design
- Suitable for high and low temperatures
- Fully autoclavable
- Secure tube connection is ensured due to the innovative quartz glass internal threads

- + Special features for TDA applications:

Second path length can be set without time consuming changing of the tubings

Everything in sight: Red point mark for the quick detection of the path length position



VIDEO TUTORIAL

Basic handling and advantages of an all-quartz flow-through cuvette

FLUORESCENCE CELLS

MACRO CELLS

with PTFE lid or stopper, triangular cell

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | NO. OF WINDOWS | ARTICLE NO. | REMARKS |
|----------------------|------------------------|--------------------------------------|-----------------|-----------------|--------------|----------------|------------------------|---------|
| 101-OS | 10 x 10 | 45 x 12.5 x 12.5 | 10 | 1.25 | 3500 | 4 | 101-10-20 | |
| 101-QS | 10 x 10 10 x 20 | 45 x 12.5 x 12.5 45 x 12.5 x 22.5 | 10 | 1.25 1.25 | 3500 7000 | 4 4 | 101-10-40 101-20-40 | |
| 111-OS | 10 x 10 | 46 x 12.5 x 12.5 | 10 | 1.25 | 3500 | 4 | 111-10-20 | |
| 111-QS | 10 x 10 | 46 x 12.5 x 12.5 | 10 | 1.25 | 3500 | 4 | 111-10-40 | |

SEMI-MICRO CELLS

with PTFE lid or stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|-------------|---------|
| 104F-QS | 10 x 4 | 45 x 12.5 x 12.5 | 4 | 1.25 | 1400 | 104F-10-40 | |
| 108F-QS | 10 x 4 | 45 x 12.5 x 12.5 | 4 | 9 | 1000 | 108-F-10-40 | |
| 114F-QS | 10 x 4 | 46 x 12.5 x 12.5 | 4 | 1.25 | 1400 | 114F-10-40 | |

MICRO CELLS

with PTFE lid or stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|---------------|---------|
| 104.002F-QS | 10 x 2 | 45 x 12.5 x 12.5 | 2 | 1.25 | 700 | 104002F-10-40 | |
| 108.002F-QS | 10 x 2 | 45 x 12.5 x 12.5 | 2 | 9 | 500 | 108002F-10-40 | |
| 115F-QS | 10 x 2 | 40 x 12.5 x 12.5 | 2 | 1.25 | 400 | 115-F-10-40 | |

WINDOW MATERIAL

OS Special Optical Glass 320 nm – 2500 nm

QS Quartz SUPRASIL®

200 nm – 2500 nm



MICRO CELLS

with and without PTFE stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | CENTER HEIGHT mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH H x W x D mm | BASE THICKN. mm | VOL. µl | NO. OF WINDOWS | ARTICLE NO. | REMARKS |
|----------------------|------------------------|------------------|--|---------------------------|-----------------|---------|----------------|--------------------------------|--|
| 101.015-QS | 3 x 3 | | 21 x 5.4 x 5.4 | 19.9 x 3 x 3 | 1.1 | 130 | 5 | 101-015-40 | |
| 013.013 | | 15 8.5 | 50.5 x 12.5 x 12.5 44 x 12.5 x 12.5 | | | | | 013-013-15-71 013-013-85-71 | holder for cell type 101.015 |
| 111.057-QS | 5 x 5 | | 46 x 7.5 x 7.5 | 38.75 x 5 x 5 | 1.25 | 850 | 5 | 111-057-40 | |
| 013.011 | | | 44 x 12.5 x 12.5 | | | | | 013-011-71 | holder for cell type 111.057 and 101.057 |

ULTRA-MICRO CELLS

with PE stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | CENTER HEIGHT mm | OUTSIDE DIM. H x W x D mm | APERTURE H x W mm | CHAMBER VOL. µl | FILLING VOL. µl | NO. OF WINDOWS | ARTICLE NO. | REMARKS |
|----------------------|------------------------|------------------|--------------------------------------|--------------------|-----------------|-----------------|----------------|--------------------------------|---------|
| 105.250-QS | 10 x 2 10 x 2 | 15 8.5 | 45 x 12.5 x 12.5 45 x 12.5 x 12.5 | 5 x 2 5 x 2 | 100 100 | 120 120 | 3 3 | 105-250-15-40 105-250-85-40 | |
| 105.251-QS | 3 x 3 3 x 3 | 15 8.5 | 45 x 12.5 x 12.5 45 x 12.5 x 12.5 | 5 x 3 5 x 3 | 45 45 | 70 70 | 3 3 | 105-251-15-40 105-251-85-40 | |
| 105.252-QS | 1.5 x 1.5 1.5 x 1.5 | 15 8.5 | 45 x 12.5 x 12.5 45 x 12.5 x 12.5 | 5 x 1.5 5 x 1.5 | 12 12 | 30 30 | 3 3 | 105-252-15-40 105-252-85-40 | |

WINDOW MATERIAL

QS Quartz SUPRASIL®

200 nm – 2500 nm



FLUORESCENCE CELLS

FLUORESCENCE CELLS FOR MAGNETIC STIRRERS

macro, semi-micro, with PTFE lid or stopper

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | NO. OF WINDOWS | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|----------------|---------------|-------------|
| 109.000F-QS | 10 x 10 | 45 x 12.5 x 12.5 | 10 | 5 | 3500 | 4 | 109000F-10-40 | |
| 119.000F-QS | 10 x 10 | 49.5 x 12.5 x 12.5 | 10 | 5 | 3500 | 4 | 119F-10-40 | |
| 109.004F-QS | 10 x 4 | 45 x 12.5 x 12.5 | 4 | 5 | 1500 | 4 | 109004F-10-40 | |
| 119.004F-QS | 10 x 4 | 49.5 x 12.5 x 12.5 | 4 | 5 | 1500 | 4 | 119004F-10-40 | |
| 332.300 | | 6 x 3 | | | | | 332-300-VE10 | see page 31 |

SEALABLE CELLS

macro, semi-micro, for anaerobic applications

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | NO. OF WINDOWS | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|----------------|---------------|------------------|
| 117.100F-QS | 10 x 10 | 56 x 12.5 x 12.5 | 10 | 1.25 | 3500 | 4 | 117100F-10-40 | Open screw cap |
| 117.200F-QS | 10 x 10 | 56 x 12.5 x 12.5 | 10 | 1.25 | 3500 | 4 | 117200F-10-40 | Closed screw cap |
| 117.104F-QS | 10 x 4 | 56 x 12.5 x 12.5 | 4 | 1.25 | 1400 | 4 | 117104F-10-40 | Open screw cap |
| 117.204F-QS | 10 x 4 | 56 x 12.5 x 12.5 | 4 | 1.25 | 1400 | 4 | 117204F-10-40 | Closed screw cap |

With ISO thread GL 14 and screw cap with silicone rubber seal; accessories see page 33.

CELLS WITH TUBES QUARTZ/DURAN®

macro, tube Ø 8 mm, tube length 80 mm

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. µl | NO. OF WINDOWS | ARTICLE NO. |
|----------------------|------------------------|---------------------------|-----------------|-----------------|---------|----------------|--------------|
| 221-QS | 10 x 10 | 40 x 12.5 x 12.5 | 10 | 1.25 | 3500 | 4 | 221-10-40 |
| 221.001-QS* | 10 x 10 ToL.+- 0.2 | 40 x 12.5 x 12.5 | 10 | 1.25 | 3500 | 4 | 221001-10-80 |

* for measurements at high and low temperatures

WINDOW MATERIAL
■ QS Quartz SUPRASIL® 200 nm – 2500 nm



CELLS FOR FLOW-THROUGH MEASUREMENTS

macro, with in/outlet tubes

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | APERTURE H x W mm | VOL. µl | NO. OF WINDOWS | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-------------------|---------|----------------|-------------|-------------------|
| 131-QS | 10 x 10 | 45 x 12.5 x 12.5 | 33 x 10 | 3300 | 4 | 131-10-40 | base and lid 6 mm |

compact, with 2 screw connectors M 6 x 1 and FEP tubes

(outside Ø 1.9 mm, inside Ø 1.1 mm, 500 mm long)

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | CENTER HEIGHT mm | OUTSIDE DIM. H x W x D mm | APERTURE H x W mm | VOL. µl | NO. OF WINDOWS | ARTICLE NO. |
|----------------------|------------------------|------------------|---------------------------|-------------------|---------|----------------|------------------|
| 176.751-QS | 3 x 3 | 8.5 | 35 x 12.5 x 12.5 | 11 x 3 | 100 | 3 | 176-751-85-40 |
| 176.754-QS | 10 x 2.5 | 15 | 35 x 12.5 x 12.5 | 11 x 2.5 | 275 | 4 | 176-754-10-15-40 |

ALL-QUARTZ FLOW-THROUGH CELLS WITH TWO OPTICAL PATH LENGTHS

with screw connectors M6 x 1, with FEP tubing 500 mm length

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | CENTER HEIGHT mm | OUTSIDE DIM. H x W x D mm | APERTURE H x W mm | VOL. µl | NO. OF WINDOWS | ARTICLE NO. | REMARKS |
|----------------------|------------------------|------------------|---------------------------|-------------------|---------|----------------|--------------------------------|--|
| 176.760-QS | 5 and 10 | 15 8.5 | 35 x 12.5 x 12.5 | 11 x 6/11 x 5 | 550 | 4 | 176-760-15-40 176-760-85-40 | for further information, see page 20 to 21 |
| 176.761-QS | 2.5 and 5 | 15 8.5 | 35 x 12.5 x 12.5 | 11 x 4/11 x 2.5 | 140 | 4 | 176-761-15-40 176-761-85-40 | |
| 176.762-QS | 1.5 and 3 | 15 8.5 | 35 x 12.5 x 12.5 | 11 x 2.5/11 x 1.5 | 50 | 4 | 176-762-15-40 176-762-85-40 | |
| 176.765-QS | 1 and 10 | 15 8.5 | 35 x 12.5 x 12.5 | 11 x 6/11 x 1 | 110 | 4 | 176-765-15-40 176-765-85-40 | |
| 176.766-QS | 2 and 10 | 15 8.5 | 35 x 12.5 x 12.5 | 11 x 6/11 x 2 | 220 | 4 | 176-766-15-40 176-766-85-40 | |

WINDOW MATERIAL
■ QS Quartz SUPRASIL® 200 nm – 2500 nm



FLOW CYTOMETRY AND PARTICLE ANALYSIS

EXCEPTIONALLY FINE MICRO-CHANNELS FOR EXTREMELY EXACT AND RELIABLE MEASUREMENT RESULTS

Example of use: Mobile analysis in the fight against HIV, tuberculosis and malaria

Flow cytometry is used to analyze particles and cells quickly and accurately. Hellma Analytics micro-channel cuvettes can be employed in mobile laboratories for the detection of life-threatening diseases such as HIV, tuberculosis and malaria. Set up in secure vehicles, these analytical facilities can provide fast and reliable diagnoses. Hellma's technology is able to **simultaneously analyze up to 16 parameters in more than 100,000 cells per minute**, making a vital contribution towards rapidly helping people in need.



CYTOMETER CUVETTE

Channels with polished inner surfaces

Manufacture of cones of various shapes and sizes possible

Very tight tolerances

Outstanding surface precision

Manufacture of extremely narrow channels



Quality and technology

A high-precision quartz glass flow-through cuvette with a superfine channel is at the heart of every cytometer. This channel lends stability to the fluidic system, enabling the accurate optical analysis of individual cells or particles.


At Hellma Analytics, the production of cytometer cuvettes draws on more than 90 years of experience in producing glass and quartz components. Thanks to its use of advanced glass processing technology, Hellma Analytics is able to manufacture channels featuring polished channel surfaces and made from fluorescence-free materials in custom sizes as small as **50 µm x 50 µm**. The consistently high production quality guarantees maximum reproducibility with minimum tolerances. Our exceptional production expertise combined with our state-of-the-art production machinery enable us to manufacture cuvettes **with various cone shapes as well as solutions tailored to our clients' requirements.**

Areas of application

- Medical diagnostics (HIV, TB, malaria)
- Cell cycle analysis
- Cell biology
- Cell and particle separation
- Bead-based assays
- DNA analysis

Benefits

- Extremely tight tolerances for easy system integration
- Extremely flat and flawless channels for excellent cell morphology analysis
- Completely fluorescence-free quartz glass for accurate detection of fluorescence
- Perfectly rectangular channels allow laser beams to pass through uninhibited
- Unrivalled production capacity and flexibility thanks to Hellma's specially designed production plant

 **Fantastic OEM product!**
Made on a batch production line and tailored to the measuring equipment



FOR INFORMATION

For further information on the topic of cytometry and the fields of application, see

> www.hellma-analytics.com/cytometry

CELLS AND OPTICAL ELEMENTS FOR SPECIAL APPLICATIONS

DYE-LASER CELL

macro, with PTFE stoppers

| TYPE/WINDOW MATERIAL | OUTSIDE DIM. H x W x D mm | INSIDE CROSS SECTION mm | VOL. μ l | NO. OF WINDOWS | ARTICLE NO. | REMARKS |
|----------------------|---------------------------|-------------------------|--------------|----------------|-------------|---------------------------------|
| 111.070-QS | 46 x 12.5 x 12.5 | 10 x 10 | 3500 | 4 | 111-070-40 | on request with a polished base |

CELL WITH TWO CHAMBERS

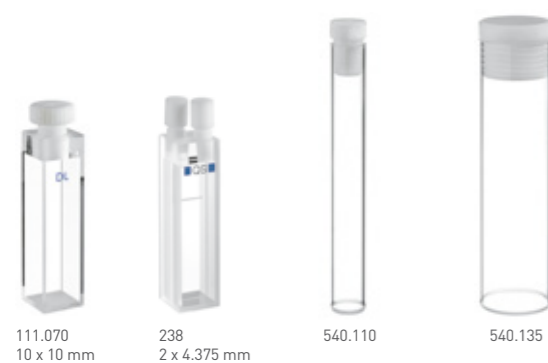
| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE WIDTH mm | BASE THICKN. mm | VOL. μ l | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|-----------------|-----------------|--------------|-------------|-----------------|
| 238-QS | 2 x 4.375 | 46 x 12.5 x 12.5 | 9.5 | 1.5 | 2 x 1000 | 238-000-40 | with 2 stoppers |

CELLS FOR LIGHT SCATTERING MEASUREMENTS

with PTFE stoppers

| TYPE/WINDOW MATERIAL | OUTSIDE DIM. H x DIAMETER mm | INSIDE DIM. H x DIAMETER mm | VOL. μ l | ARTICLE NO. | REMARKS |
|----------------------|------------------------------|-----------------------------|--------------|---------------|-------------------------|
| 540.110-QS | 75 x 10 | 74 x 8 | 3200 | 540-110-80 | |
| 540.111-QS | 75 x 10 | 74 x 8 | 3200 | 540-111-80 | polished outer cylinder |
| 540.135-QS | 75 x 20 | 74 x 18 | 14000 | 540-135-20-40 | |

WINDOW MATERIAL
■ QS ■ Quartz SUPRASIL® 200 nm – 2500 nm



CELLS FOR REFLECTION MEASUREMENTS

cylindrical cells without lid

| TYPE/WINDOW MATERIAL | OUTSIDE DIM. H x DIAMETER mm | INSIDE DIM. H x DIAMETER mm | VOL. μ l | ARTICLE NO. | REMARKS |
|----------------------|------------------------------|-----------------------------|--------------|-------------|--|
| 692.091-OG | 25 x 34 | 23 x 31.6 | 12000 | 692-091-12 | |
| 692.103-BF | 30 x 50 | 27.5 x 45 | 32000 | 692-103-23 | |
| 692.104-BF | 40.5 x 60 | 39 x 55.6 | 73000 | 692-104-23 | |
| 692.455-BF | 52 x 65 | 50 x 60 | 110000 | 692-455-23 | acc. to ISO 17223 with markings at 25 mm and 45 mm |

WINDOW MATERIAL
■ OG ■ Optical Glass 360 nm – 2500 nm ■ BF ■ Borofloat® 330 nm – 2500 nm



CELLS AND OPTICAL ELEMENTS FOR SPECIAL APPLICATIONS

CELL FOR TURBIDITY MEASUREMENTS

rectangular cell

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | INSIDE DIM. H x W x D mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|--------------------------|---------|-------------|--------------------------|
| 402.013-OG | 25 x 25 | 70 x 30 x 30 | 67 x 25 x 25 | 35000 | 402-013-10 | 25 ml marking, 5 windows |

LARGE CELLS

with glass lids

| | | | | | | |
|------------|----------------------|------------------------------|------------------------------|----------------|--------------------------------|-------------------------------------|
| 700.000-OG | 10 ± 0.2 20 ± 0.2 | 53 x 55 x 15 53 x 55 x 25 | 50 x 50 x 10 50 x 50 x 20 | 20000 40000 | 700-000-10-10 700-000-20-10 | with glass lid |
| 700.010-OG | 20 ± 0.2 | 82 x 44.4 x 24.4 | 80 x 40 x 20 | 56000 | 700-010-20-10 | without lid |
| 700.015-OG | 28 ± 0.2 | 35 x 35 x 32 | 33 x 31 x 28 | 22000 | 700-015-10 | without lid |
| 700.016-OG | 18 ± 0.2 | 38 x 22 x 22 | 36 x 18 x 18 | 10000 | 700-016-10 | without lid |
| 700.061-OG | 50 ± 0.5 | 100 x 150 x 55 | 96.5 x 143 x 50 | 600000 | 700-061-10 | without lid |
| 704.000-OG | 20 ± 0.2 | 22.5 x 25 x 25 | 20 x 20 x 20 | 6000 | 704-000-20-10 | with glass lid |
| 704.001-OG | 30 ± 0.2 | 32.5 x 35 x 35 | 30 x 30 x 30 | 22500 | 704-001-30-10 | with glass lid |
| 704.002-OG | 40 ± 0.2 | 42.5 x 45 x 45 | 40 x 40 x 40 | 56000 | 704-002-40-10 | with glass lid |
| 704.003-OG | 50 ± 0.5 | 52.5 x 55 x 55 | 50 x 50 x 50 | 88000 | 704-003-50-10 | with glass lid |
| 740.000-OG | 34.5 ± 0.2 | 100 x 50 x 39.5 | 97 x 44 x 34.5 | 100000 | 740-000-10 | with markings at 100 ml without lid |

WINDOW MATERIAL

OG Optical Glass 360 nm – 2500 nm



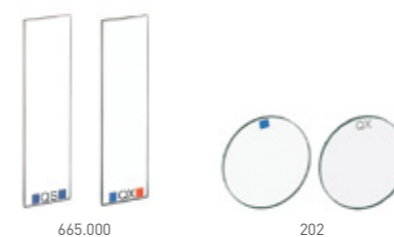
OPTICAL PARTS

| TYPE/WINDOW MATERIAL | OPTICAL PATH LENGTH mm | OUTSIDE DIM. H x W x D mm | THICKNESS mm | INSIDE WIDTH mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|------------------------|---------------------------|--------------|-----------------|---------|-------------|---|
| 665.000-QS | | 45 x 12.5 | 1.25 | | | 665-000-40 | rectangular window made of Quartz SUPRASIL® |
| 665.000-QX | | 45 x 12.5 | 1.25 | | | 665-000-46 | rectangular window made of Quartz SUPRASIL® 300 |

| TYPE/WINDOW MATERIAL | OUTSIDE-DIAMETER mm | THICKNESS mm | INSIDE-DIAMETER mm | VOL. µl | ARTICLE NO. | REMARKS |
|----------------------|---------------------|--------------|--------------------|---------|-------------|--|
| 202-QS | Ø 22 | 1.25 | | | 202-40 | circular window made of Quartz SUPRASIL® |
| 202-QX | Ø 22 | 1.25 | | | 202-46 | circular window made of Quartz SUPRASIL® 300 |

WINDOW MATERIAL

QS Quartz SUPRASIL® 200 nm – 2500 nm QX Quartz SUPRASIL® 300 200 nm – 3500 nm



QUARTZ MICROPLATES AND ACCESSORIES FOR CELLS

QUARTZ MICROPLATES

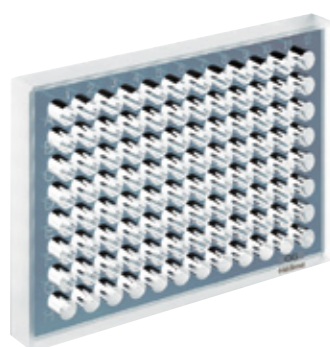
made of quartz

| TYPE/WINDOW MATERIAL | DESCRIPTION | OUTSIDE DIM. H x W x D mm | BASE mm | WELLS | | | ARTICLE NO. |
|----------------------|---|---------------------------|---------|-------------|----------|-----------|-------------|
| | | | | DIAMETER mm | DEPTH mm | VOLUME µl | |
| 730.009-QG | Quartz Microplate** with 96 wells Base: Synthetic Quartz Glass | 14.5 x 127 x 85.5 | 2* | 6.6 | 12.5 | 300 | 730-009-44 |
| 730.009B-QG | Black Quartz Microplate with 96 wells Base: Synthetic Quartz Glass | 14.5 x 127 x 85.5 | 2* | 6.6 | 12.5 | 300 | 730009-B-44 |

QG is synthetic quartz glass with a transmission over 80% between 200 nm and 2500 nm for an empty cell.

* On request base with reduced thickness down to 0.5 mm.

** Available made of Borofloat® on request.



730.009-QG



730.009B-QG

ALUMINUM SPACERS

| TYPE | DESCRIPTION | ARTICLE NO. | REMARKS |
|---------|-------------------------------------|-------------|---|
| 013.101 | Aluminum spacer 38 x 12.5 x 9 mm | 013-101-71 | to fit cells with 1 mm optical path length into 10 mm cell holder |
| 013.102 | Aluminum spacer 38 x 12.5 x 8 mm | 013-102-71 | to fit cells with 2 mm optical path length into 10 mm cell holder |
| 013.105 | Aluminum spacer 38 x 12.5 x 5 mm | 013-105-71 | to fit cells with 5 mm optical path length into 10 mm cell holder |



013.102

TUBINGS

| TYPE | DESCRIPTION | ARTICLE NO. | REMARKS |
|---------|---|-------------|---|
| 040.111 | FEP tubing set 500 mm long; outside Ø 1.9 mm; inside Ø 1.1 mm | 040-111-722 | for compact and 3-in-1 cells; with one short and one long screw fitting |
| 040.222 | PTFE tubing set 500 mm long with Omnifit gripper outside Ø 1.6 mm; inside Ø 1.0 mm | 040-222-72 | for compact and 3-in-1 cells; with one short and one long Omnifit Gripper |

LIDS, STOPPERS AND OTHER ACCESSORIES

| | | | |
|---------|--|--------------------|---|
| 010.010 | PTFE lid 010.010, 10 mm 10 pcs pack | 010-001-10-VE10-72 | for cell models with 10 mm path length |
| 010.050 | PTFE lid 010.050, 50 mm 5 pcs pack | 010-001-50-VE5-72 | for cell models with 50 mm path length |
| 011.001 | PTFE stopper with fitting NS 5 5 pcs pack | 011-001-VE5-72 | for cell models: 110, 111, 114, 120 with 1 – 5 mm path length; and for cell model 404 with 1 – 10 mm path length |
| 011.002 | PTFE stopper with fitting NS 7 5 pcs pack | 011-002-VE5-72 | for cell models: 110, 111, 114/114F, 115/115F, 119/119F, 120 with 10 – 100 mm path length; and for cell model 770 |
| 011.103 | PE stopper, 10 mm 10 pcs pack | 011-103-VE10-73 | for cell models: 105.200, 105.201, 105.202, 105.203, 105.204, 105.250, 105.251, 105.252, 105.253, 105.254 |
| 011.550 | Pipette tip for Ultra-Micro cells 10 pcs pack | 011-550-VE10 | for cell models: 105.210-QS |
| 011.600 | Open screw caps, with ISO GL 14 thread and silicone seal (septum) 10 pcs pack | 011-600-VE10-734 | for cell models: 117.100; 117.100F, 117.104, 117.104F |
| 011.601 | Closed screw caps, with ISO GL 14 thread and silicone seal 10 pcs pack | 011-601-VE10-734 | for cell models: 117.200; 117.200F, 117.204, 117.204F |
| 011.650 | Replacement silicone rubber seals (septum) 10 pcs pack | 011-650-VE10-72 | for cell models: 117.100; 117.100F, 117.104, 117.104F, 117.200; 117.200F, 117.204, 117.204F |
| 011.651 | Replacement silicone rubber seals (septum), PTFE coated on one side 10 pcs pack | 011-651-VE10-72 | for cell models: 117.100; 117.100F, 117.104, 117.104F, 117.200; 117.200F, 117.204, 117.204F |
| 332.300 | PTFE coated magnetic stir bars 10 pcs pack | 332-300-VE10 | Ø ca. 3 – 4 mm, Length 6 – 7 mm for cell models: 109.000, 109.000F, 109.004, 109.004F, 119.000, 119.000F, 119.004, 119.004F |

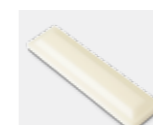


040.111

040.222



010.010



010.050



011.650



011.651



011.600



011.601

CLEANING CUVETTES AND OPTICAL PARTS

FOR ACCURATE, UNTAINTED RESULTS

Regularly using Hellmanex® III to clean your cuvettes and optical parts ensures accurate measurement results. This highly effective alkaline cleaning concentrate is ideal for use on glass and quartz glass cuvettes, sensitive optical parts and laboratory equipment made of glass, quartz, sapphire and porcelain. It effectively removes dirt and prevents loosened dirt particles from redepositing. After cleaning, the parts can be rinsed without any residue, including UV/Vis active substances, being left on the optical surfaces.

USE

Cleaning

- Place the cuvettes in a bath of water and 2% Hellmanex® III. Clean flow-through cuvettes by pumping the cleaning solution through the cuvette.
- The cleaning process can be sped up by gently heating the solution.
- Agitate the cleaning solution to boost cleaning performance.
- After cleaning, thoroughly rinse the cuvettes using ultrapure water. Replace the contents of the cleaning bath at least three times.
- Blow the cuvettes dry using clean air and leave them to dry out in a dust-free environment. Alternatively, rinse them with a highly volatile solvent, such as alcohol. Then allow the solvent to evaporate.



| TYPE | DESCRIPTION | ARTICLE NO. |
|---------|---|-----------------|
| 320.003 | Hellmanex® III Liquid cleaning concentrate, for glass, quartz cells and optical components 1.4 kg PE bottle (1.0 l) | 9-307-011-4-507 |
| 325.000 | CleanAssist plastic cell holder for 4 cells with 10 mm optical path length for cleaning purposes | 325.000 |

Cleaning and Dilution

The optimal dilution depends on several factors, such as the hardness of the water, the degree and type of contamination, the temperature etc. The use of demineralized water improves the cleaning characteristics.

| CONCENTRATION (% BY VOL.) | TEMPERATURE (°C) | TIME (MINUTES) |
|---------------------------|-----------------------|----------------|
| 0.5 – 2 | 20 – 25 | 120 – 180 |
| 0.5 – 2 | 30 – 35 | 30 – 40 |
| 0.5 – 2 | 50 – 60 (Quartz only) | 10 – 15 |
| 0.5 – 2 | 70 – 80 (Quartz only) | < 5 |

TIPS ON HANDLING CUVETTES

PLEASE PAY ATTENTION TO THE FOLLOWING

- Our precision cuvettes are made of glass or quartz glass and have all the advantages and disadvantages (such as the inherent fragility) of these materials. Once the measurement process is complete, we generally recommend that you immediately clean, dry and store the cuvettes in cases.
- Do not store the cuvettes in the open in a corrosive atmosphere, and do not leave the polished windows in contact with liquids for an extended period of time. This could lead to the formation of deposits or stains on the polished surfaces, rendering the cuvettes unusable.
- In order to avoid scratching the precision-polished windows, cuvettes should never come into contact with objects made of hard materials, such as glass or metal.

IMPORTANT TIPS

- Care is required when inserting cuvettes into a metal cuvette holder.
- When using a pipette to fill cuvettes with liquids, never touch the polished window with the pipette.
- Never use metal tweezers or pliers to carry or hold cuvettes.



SPECIAL INSTRUCTIONS FOR CUVETTES SEALED WITH STOPPERS



Cuvettes containing liquid and sealed with stoppers may break if the internal pressure increases.

The most common reason for such an increase in pressure is the expansion of the liquid in the cuvette due to a rise in temperature. This may be caused by:

- heat from an external source, such as thermal conduction via the cuvette holder
- a chemical reaction in the liquid
- radiation absorption in the liquid

TAKING THE FOLLOWING PRECAUTIONS WILL HELP PREVENT CUVETTES FROM BREAKING:

- Fill the cuvette just high enough for the light beam to pass through the liquid unimpeded. This allows the liquid to expand into the remaining air volume if the temperature increases.
- If you fill the cuvette to the rim, put the stopper on loosely so that any excess liquid can escape.
- Do not try to force the stopper into place, as this will inevitably damage the cuvette.
- Use stoppers with a capillary hole.

CARE MUST ALSO BE TAKEN AT LOW TEMPERATURES.

Although it is possible to cool an empty cuvette down to a few degrees Kelvin without breaking it, when filled with water and cooled to just a few degrees below the freezing point, the same cuvette may burst, even if it is not sealed. This is because water expands in all directions when cooled and if it freezes may cause the cuvette to burst.

PLEASE NOTE



- Avoid extreme changes in temperature. Fragile!
- Avoid exposure to ultrasound waves: Excessive energy density and/or unfavorable frequencies may break the cuvettes. Cuvettes made of multiple materials (glass, metal, etc.) are especially at risk. Cavitation attacks polished surfaces, rendering them unusable.
- Do not leave the cleaning solution in the cuvette at high temperatures for so long that it evaporates. This is because an increase in concentration and the high pH value may damage the surface of the glass.

TRAYCELL®

TRAYCELL® – ULTRA-MICRO CELL FOR UV/VIS ANALYSIS

TRAYCELL®

Measurement volume: 0.7 µl–10 µl

Can be used in almost all standard spectrophotometers

Precise and stable optical path length

Dilution ratios from factor 5 to factor 100 possible
thanks to the ease with which the cap can be changed



➤ It is quick and easy to clean the optics
before measuring the next sample, as the
TrayCell® remains in the cuvette holder.

Stefanie Greiffenreich,
Development engineer



Photometric analysis of extremely small volume samples

The TrayCell® is a fiber optic ultra-micro measuring cell for the UV/Vis micro volume analysis of DNA, RNA and proteins. It is designed to measure samples, such as DNA/RNA or protein, with an outstanding level of reproducibility.

As TrayCell® is the same size as a standard cuvette, it can be used in almost all conventional spectrophotometers.

Areas of application

- Determination of the purity and concentration of proteins (direct measurement or chromatographic assays)
- Determination of the purity and contents of DNA/RNA
- Determination of the labeling efficiency for microarray experiments (FOI)
- All micro volume, spectrophotometric measurements (0.7 µl–10 µl) in the UV/Vis range from 190 nm to 1,100 nm



PLEASE NOTE

The user manual for the TrayCell® can be found at the following link:

➤ www.hellma-analytics.com/traycell-en



VIDEO
The TrayCell®
in action

+ Benefits

- Capable of analyzing very **small sample volumes of 0.7 µl to 10 µl**
- TrayCell® is suitable for almost all conventional spectrophotometers
- TrayCell® boasts **outstanding reproducibility**
- After the measurement process, samples can be easily retrieved with a pipette and reused
- **No need to dilute** samples, as very short optical path lengths are used
- **Cap is simple to remove**, enabling samples to be easily measured at different path lengths
- Optics are quick and easy to clean before measuring the next sample, as the TrayCell® remains in the cuvette holder

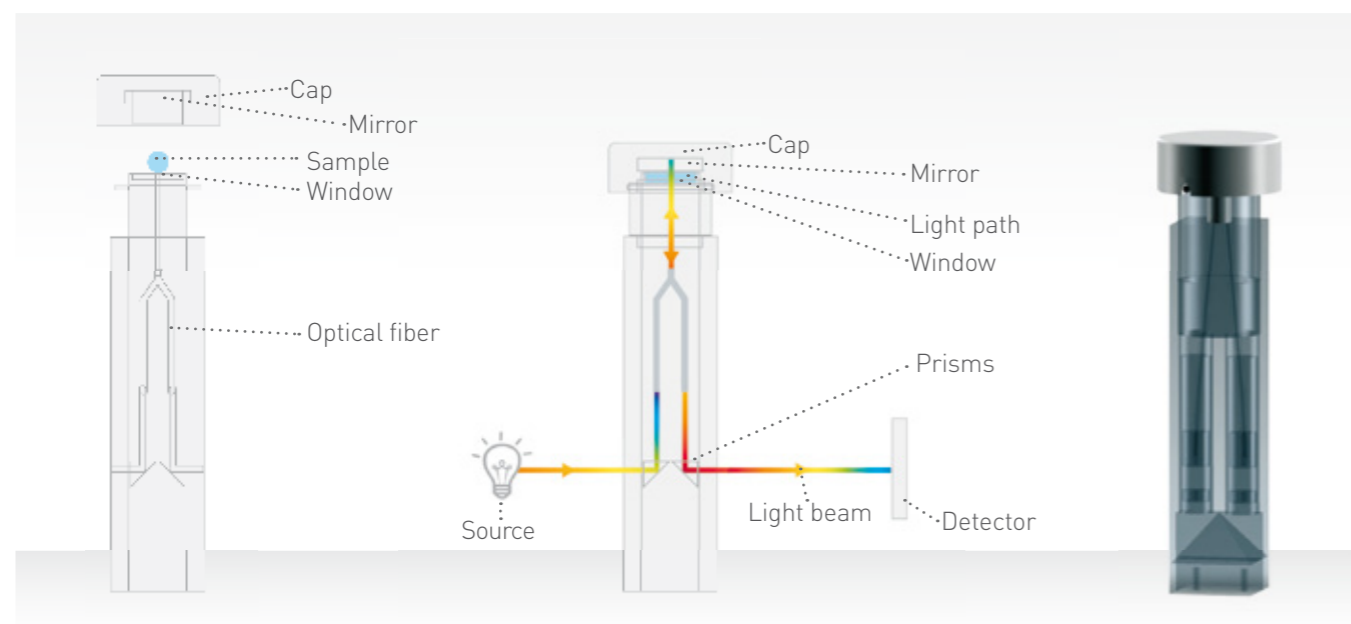
TRAYCELL® – ULTRA-MICRO MEASURING CELL

HIGH TECH, TINY FOOTPRINT, PATENTED OPERATING PRINCIPLE

The TrayCell® comprises a fiber optic measuring cell and a cap with an integrated mirror. A small drop (0.7 µl – 10 µl) of sample is pipetted onto the window and the cap is then placed on top. The precisely defined spacing between the window and the mirror inside the cap ensures that the optical path length is accurate and remains constant. It is therefore impossible

for the path length to change, rendering costly calibrations and readjustments unnecessary. Light is guided through the sample via prisms and fiber optic waveguides, reflected in the mirror and then guided back out of the TrayCell® to the detector via the waveguides.

MADE IN GERMANY



TRAYCELL®

| TYPE | WINDOW MATERIAL | OPTICAL PATH LENGTH (± 0.02 mm) | CENTER HEIGHT mm* | EXTERNAL HEIGHT mm* | VOL. µl | ARTICLE NO. |
|-------------|------------------|---------------------------------|-------------------|---------------------|---------|-----------------|
| 105.800-UVS | Quartz SUPRASIL® | 0.2 (factor 50) | 8.5 | 68.5 | 0.7 – 5 | 105800-A3-V1-46 |
| | | 1.0 (factor 10) | 15 | 75 | | |
| | | | 20 | 80 | | |
| 105.810-UVS | Quartz SUPRASIL® | 0.2 (factor 50) | 8.5 | 53 | 0.7 – 5 | 105810-A3-V1-46 |
| | | 1.0 (factor 10) | 15 | 59.5 | | |
| | | | 20 | 64.5 | | |

Included in delivery: TrayCell® (Type: 105.800-UVS or 105.810-UVS), 2 caps with an optical path length of 0.2 and 1.0 mm, 2 adapters for a center height of 15 mm and 20 mm, screwdriver for center height adapter, premium storage box, with built in fiber optics suitable for wavelengths 190 nm to 1,100 nm.



105.800-UVS

105.810-UVS

CAPS FOR TRAYCELL®

| TYPE | MATERIAL | OPTICAL PATH LENGTH (± 0.02 mm) | VOL. µl | ARTICLE NO. |
|---------|--|---------------------------------|---------|----------------|
| 665.703 | Cap made of stainless steel with a mirror made of Quartz SUPRASIL® with an aluminum mirror layer | 1 mm (factor* 10) | 3 – 5 | 665-703-1-40 |
| 665.704 | | 0.2 mm (factor* 50) | 0.7 – 4 | 665-704-0.2-40 |
| 665.705 | | 2 mm (factor* 5) | 6 – 10 | 665-705-2-40 |
| 665.706 | | 0.1 mm (factor* 100) | 0.7 – 3 | 665-706-0.1-40 |

* factor = dilution factor compared to a standard cell with a path length of 10 mm



665.703

665.704

665.705

665.706

CERTIFIED REFERENCE MATERIALS

CERTIFIED UV/VIS REFERENCE MATERIALS/CALIBRATION STANDARDS



UV 857 FILTER SET

Wavelength accuracy, photometric accuracy, stray light and spectral resolution in one set

Can be extended according to requirements

Only available from Hellma Analytics: 5 mm stray light filter fits in 10 mm cuvette holder WITHOUT a spacer!



➤ With the certified UV/Vis reference materials from Hellma Analytics, we create the basis for reliable measurement results for our customers.

Birgit Kehl, ISO 17025 Representative
Hellma Analytics Calibration Laboratory

📊 Continuously reliable measurement results through certified validation

The regular **testing of spectrophotometers** ensures accurate measurement results and plays an important role in **quality assurance** and production control. Hellma Analytics **reference materials** for UV/Vis spectrophotometry meet internationally recognized standards and provide ultimate process transparency. Besides enabling the spectral resolution and wavelength accuracy to be **reliably tested**, they can check for stray light and photometric accuracy.

⚙️ Areas of application

The safe and easy testing of UV/Vis spectrophotometers for the following parameters:

- Wavelength accuracy
- Photometric accuracy
- Stray light level
- Spectral resolution

+ Benefits

- Outstanding quality and high levels of compliance (Ph. Eur., USP, DAB, GLP, DIN 9001, etc.)
- Traceable to NIST standards
- With DAkkS certificate
- Possible to certify each filter separately
- No need to prepare solutions
- Cost-effective and environmentally friendly



VIDEO TUTORIAL

Preparation and carrying out of measurements with glass filters

Handling instructions for download

➤ www.hellma-analytics.com/calibrationstandards



ACCURATE MEASUREMENTS GUARANTEED

UV/Vis certified reference materials

Quality assurance and quality control regulations, such as ISO 9000, GLP, GMP and pharmacopoeias, require companies to verify that any spectrophotometers in use are performing at a consistently high level. Hellma Analytics' **certified reference materials** can be used to test the following parameters easily and efficiently: wavelength accuracy, photometric accuracy, stray light and spectral resolution in UV/Vis spectrophotometers.

Hellma Analytics calibration laboratory: accredited to DIN EN ISO 17025

Our calibration laboratory is accredited by DAkkS to DIN EN ISO 17025. By achieving this accreditation, we have provided proof of our expertise in the calibration activities that we perform and are authorized to issue internationally **recognized DAkkS calibration certificates**. All certified measurement results can be traced back to NIST standard reference materials (SRMs) and to the PTB (Physikalisch-Technische Bundesanstalt – Germany's national metrology institute).



DIN EN ISO 17025

> Spectrophotometers in instrumental analytics are considered as subject to examination.

> Quality management

Hellma Analytics' reference materials comply with the provisions stipulated by quality management systems and pharmacopoeias, meeting the highest quality requirements and ensuring that measurement results can be compared internationally.

UV/VIS CERTIFIED REFERENCE MATERIALS

GLASS FILTERS WITH DAKKS CERTIFICATE

| TYPE | MATERIAL | WAVELENGTH nm | ARTICLE NO. |
|--|---|--|-------------|
| Glass Filters for testing the wavelength accuracy | | | |
| 666-F1 | Holmium Glass Filter F1 | 279; 361; 453; 536; 638 | 666F1-339 |
| 666-F7W | Didymium Glass Filter F7W | 329; 472; 512; 681; 875 | 666F7W-323 |
| Glass Filters for testing the photometric accuracy | | | |
| 666-F390 | Neutral Density Glass Filter F390; 0.04 Abs | 440; 465; 546.1; 590; 635 | 666F390-25 |
| 666-F2 | Neutral Density Glass Filter F2; 0.25 Abs | 440; 465; 546.1; 590; 635 | 666F2-39 |
| 666-F201 | Neutral Density Glass Filter F201; 0.3 Abs | 440; 465; 546.1; 590; 635 | 666F201-39 |
| 666-F3 | Neutral Density Glass Filter F3; 0.5 Abs | 440; 465; 546.1; 590; 635 | 666F3-38 |
| 666-F204 NEW | Neutral Density Glass Filter F204; 0.7 Abs | 440; 465; 546.1; 590; 635 | 666F204-37 |
| 666-F4 | Neutral Density Glass Filter F4; 1.0 Abs | 440; 465; 546.1; 590; 635 | 666F4-37 |
| 666-F202 | Neutral Density Glass Filter F202; 1.5 Abs | 440; 465; 546.1; 590; 635 | 666F202-36 |
| 666-F203 | Neutral Density Glass Filter F203; 2.0 Abs | 440; 465; 546.1; 590; 635 | 666F203-36 |
| 666-F301 | Neutral Density Glass Filter F301; 2.5 Abs | 440; 465; 546.1; 590; 635 | 666F301-361 |
| 666-F303 | Neutral Density Glass Filter F303; 3.0 Abs | 440; 465; 546.1; 590; 635 | 666F303-361 |
| 666-F7A | Didymium Glass Filter F7A; ca. 0.5 – 1.0 Abs | 270; 280; 297; 320; 340 | 666F7A-323 |
| Glass Filter for testing the photometric accuracy and wavelength accuracy | | | |
| 666-F7 | Didymium Glass Filter F7 | A: 270; 280; 297; 320; 340 W: 329; 472; 512; 681; 875 | 666F7-323 |
| Empty filter mount | | | |
| 666-F0 | Reference filter frame made of aluminum (without glass) | | 666F0-71 |

A: Wavelength for absorbance W: Wavelength for wavelength accuracy



| TYPE | MATERIAL | WAVELENGTH nm | ARTICLE NO. |
|--|--|---|-------------|
| Sets for testing the photometric accuracy and wavelength accuracy | | | |
| 666-S000 | Complete Glass Filter Set: F1, F2, F3, F4, F0 (Abs: 0.25; 0.5; 1.0) | A: 440; 465; 546.1; 590; 635 W: 279; 361; 453; 536; 638 | 666S000 |
| 666-S001 | Glass Filter Set: F3, F4, F7 (Abs: 0.5; 1.0; F7: ca. 0.5 – 1.0) | A (F7): 270; 280; 297; 320; 340 A (F3, F4): 440; 465; 546.1; 590; 635 W (F7): 329; 472; 512; 681; 875 | 666S001 |
| 666-S002 | Glass Filter Set: F2, F3, F4 (Abs: 0.25; 0.5; 1.0) | A: 440; 465; 546.1; 590; 635 | 666S002 |
| 666-S003 NEW | Glass Filter Set: F1, F2, F3, F4, F7; (Abs: 0.25; 0.5; 1.0; F7: ca. 0.5 – 1.0) | A (F7): 270; 280; 297; 320; 340; A (F2, F3, F4): 440; 465; 546.1; 590; 635 W (F1): 279; 361; 453; 536; 638 W (F7): 329; 472; 512; 681; 875 | 666S003 |
| 666-S004 | Glass Filter Set: F201, F202, F203, F0 (Abs: 0.3; 1.5; 2.0) | A: 440; 465; 546.1; 590; 635 | 666S004 |
| 666-S005 NEW | Glass Filter Set: F0, F1, F3, F4; (Abs: 0.5; 1.0) | A: 440; 465; 546.1; 590; 635 W: 279; 361; 453; 536; 638 | 666S005 |
| 666-S006 NEW | Glass Filter Set: F0, F2, F3, F4; (Abs: 0.25; 0.5; 1.0) | A: 440; 465; 546.1; 590; 635 | 666S006 |
| 666-S300 | Glass Filter Set: F390, F301, F303 (Abs: 0.04; 2.5; 3.0) | A: 440; 465; 546.1; 590; 635 | 666S300 |

A: Wavelength for absorbance W: Wavelength for wavelength accuracy



UV/VIS CERTIFIED REFERENCE MATERIALS

LIQUID FILTERS WITH DAKKS CERTIFICATE

| TYPE | CONTENT | WAVELENGTH nm | ARTICLE NO. |
|--|---|-----------------------------------|-------------|
| Liquid Filters for testing the photometric accuracy | | | |
| 667-UV20 | 20 mg/l potassium dichromate in HClO ₄ (0.1 – 0.3 Abs) | 235; 257; 313; 350 | 667020 |
| 667-UV40 | 40 mg/l potassium dichromate in HClO ₄ (0.2 – 0.6 Abs) | 235; 257; 313; 350 | 667040 |
| 667-UV60 | 60 mg/l potassium dichromate in HClO ₄ (0.3 – 0.9 Abs) | 235; 257; 313; 350 | 667060 |
| 667-UV80 | 80 mg/l potassium dichromate in HClO ₄ (0.4 – 1.2 Abs) | 235; 257; 313; 350 | 667080 |
| 667-UV0100 | 100 mg/l potassium dichromate in HClO ₄ (0.5 – 1.45 Abs) | 235; 257; 313; 350 | 6670100 |
| 667-UV0120 NEW | 120 mg/l potassium dichromate in HClO ₄ (0.6 – 1.7 Abs) | 235; 257; 313; 350 | 6670120 |
| 667-UV0140 NEW | 140 mg/l potassium dichromate in HClO ₄ (0.7 – 2.0 Abs) | 235; 257; 313; 350 | 6670140 |
| 667-UV0160 NEW | 160 mg/l potassium dichromate in HClO ₄ (0.8 – 2.3 Abs) | 235; 257; 313; 350 | 6670160 |
| 667-UV0180 NEW | 180 mg/l potassium dichromate in HClO ₄ (0.9 – 2.6 Abs) | 235; 257; 313; 350 | 6670180 |
| 667-UV0200 NEW | 200 mg/l potassium dichromate in HClO ₄ (1.0 – 3.0 Abs) | 235; 257; 313; 350 | 6670200 |
| 667-UV600 | 600 mg/l potassium dichromate in HClO ₄ (1.0 Abs) | 430 | 667600 |
| 667-UV14 | Perchloric acid (reference filter) | 235; 257; 313; 350 | 667014 |
| 667-UV301 | Filter Set for UV-range: UV60, UV14 | 235; 257; 313; 350 | 667301 |
| 667-UV304 | Filter Set for Vis-range: UV600, UV14 | 430 | 667304 |
| 667-UV305 | Filter Set for UV/Vis-range: UV60, UV600, UV14 | 235; 257; 313; 350; 430 | 667305 |
| Liquid Filter Set for testing the linearity of the absorption | | | |
| 667-UV307 | Filter Set: UV20, UV40, UV60, UV80, UV0100, UV14 | 235; 257; 313; 350 | 667307 |
| Niacin Liquid Filters for testing the photometric accuracy | | | |
| 667-UV51 NEW | 6 mg/l Niacin in HCl (0.25 Abs) | 213; 261 | 667051 |
| 667-UV52 NEW | 12 mg/l Niacin in HCl (0.5 Abs) | 213; 261 | 667052 |
| 667-UV53 NEW | 18 mg/l Niacin in HCl (0.75 Abs) | 213; 261 | 667053 |
| 667-UV54 NEW | 24 mg/l Niacin in HCl (1.0 Abs) | 213; 261 | 667054 |
| 667-UV59 NEW | Reference filter (HCl) | 213; 261 | 667059 |
| 667-UV350 NEW | Filter Set: UV51, UV52, UV53, UV54, UV59 | 213; 261 | 667350 |
| Liquid Filters for testing the wavelength accuracy | | | |
| 667-UV5 | Holmium in perchloric acid | 241; 287; 361; 536; 640 | 667005 |
| 667-UV400 | Filter Set: UV5, UV14 | 241; 287; 361; 536; 640 | 667400 |
| 667-UV25 | Didymium in perchloric acid | 329; 469; 575; 740; 864 | 667025 |
| 667-UV35 | Rare Earth | 201; 211; 222; 239; 252 | 667035 |
| 667-UV45 | Holmium/Didymium in perchloric acid | 241; 354; 444; 575; 641; 740; 864 | 667045 |

| TYPE | CONTENT | WAVELENGTH nm | ARTICLE NO. |
|---|--|--|-------------|
| Liquid Filters for testing the wavelength accuracy acc. to USP 857 | | | |
| 667-UV5USP NEW | Holmium in perchloric acid | 241; 250; 278; 287; 333; 345; 361; 385; 416; 452; 468; 485; 536; 640 | 667005USP |
| 667-UV25USP NEW | Didymium in perchloric acid | 732; 740; 794; 801; 864 | 667025USP |
| 667-UV425 | Filter Set: UV5, UV25 | UV5: 241; 250; 278; 287; 333; 345; 361; 385; 416; 452; 468; 485; 536; 640 UV25: 732; 740; 794; 801; 864 | 667425 |
| Liquid Filters for testing stray light | | | |
| 667-UV1 | Potassium chloride in pure water, LP 10 mm | 200 (cut-off) | 667001 |
| 667-UV1H* | Potassium chloride in pure water, reference filter, LP 5 mm | 200 (cut-off) | 667001H |
| 667-UV10 | Sodium iodide in pure water, LP 10 mm | 259 (cut-off) | 667010 |
| 667-UV10H* | Sodium iodide in pure water, reference filter, LP 5 mm | 259 (cut-off) | 667010H |
| 667-UV11 | Sodium nitrite in pure water, LP 10 mm | 385 (cut-off) | 667011 |
| 667-UV11H* | Sodium nitrite in pure water, reference filter, LP 5 mm | 385 (cut-off) | 667011H |
| 667-UV12 | Pure water, reference filter, LP 10 mm | 198; 200; 300; 400 | 667012 |
| 667-UV19 | Acetone, LP 10 mm | 325 (cut-off) | 667019 |
| 667-UV19H* | Acetone, reference filter, LP 5 mm | 325 (cut-off) | 667019H |
| Liquid Filter Sets for testing stray light according to Ph. Eur. | | | |
| 667-UV100 | Filter Set: UV1, UV12; LP 10 mm | 200 (cut-off) | 667100 |
| 667-UV101 | Filter Set: UV10, UV12; LP 10 mm | 259 (cut-off) | 667101 |
| 667-UV102 | Filter Set: UV11, UV12; LP 10 mm | 385 (cut-off) | 667102 |
| 667-UV103 | Filter Set: UV1, UV10, UV11, UV12; LP 10 mm | 200; 259; 385 (cut-off) | 667103 |
| 667-UV104 | Filter Set: UV10, UV11, UV12; LP 10 mm | 259; 385 (cut-off) | 667104 |
| Liquid Filter Sets for testing stray light according to USP 857 | | | |
| 667-UV100H | Filter Set: UV1, UV1H, LP 10 and 5 mm | 200 (cut-off); SB: 190 – 205 | 667100H |
| 667-UV101H | Filter Set: UV10, UV10H, LP 10 and 5 mm | 259 (cut-off); SB: 210 – 259 | 667101H |
| 667-UV102H | Filter Set: UV11, UV11H, LP 10 and 5 mm | 385 (cut-off); SB: 300 – 385 | 667102H |
| 667-UV119H | Filter Set: UV19, UV19H, LP 10 and 5 mm | 325 (cut-off); SB: 250 – 320 | 667119H |
| 667-UV105H | Filter Set: UV1/UV1H; UV10/UV10H; UV11/UV11H; UV19/UV19H, LP 10 and 5 mm | 200, 259, 325, 385 (cut-off) | 667105H |
| 667-UV106H | Filter Set: UV1/UV1H; UV10/UV10H; UV19/UV19H; LP 10 mm and 5 mm | 200; 259; 325 (cut-off) | 667106H |
| Liquid Filters for testing the resolution | | | |
| 667-UV6* | Toluene in n-hexane | Scan: 265 – 270 | 667006 |
| 667-UV9* | n-hexane (Reference Filter) | Scan: 265 – 270 | 667009 |
| 667-UV200* | Filter Set: UV6, UV9 | Scan: 265 – 270 Slit widths: 0.5; 1.0; 1.5; 2.0; 3.0 | 667200 |

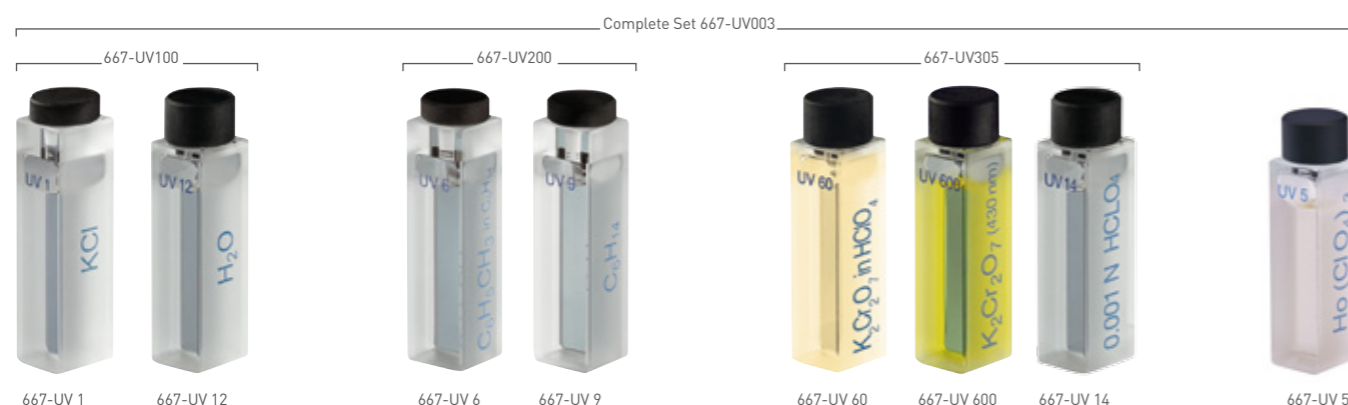
A: Wavelength for absorbance W: Wavelength for wavelength accuracy S: Wavelength for stray light R: Wavelength for spectral resolution
*with Hellma Analytics calibration certificate

UV/VIS CERTIFIED REFERENCE MATERIALS

FILTER SETS ACCORDING TO PH. EUR. AND USP 857 WITH DAKKS CERTIFICATE

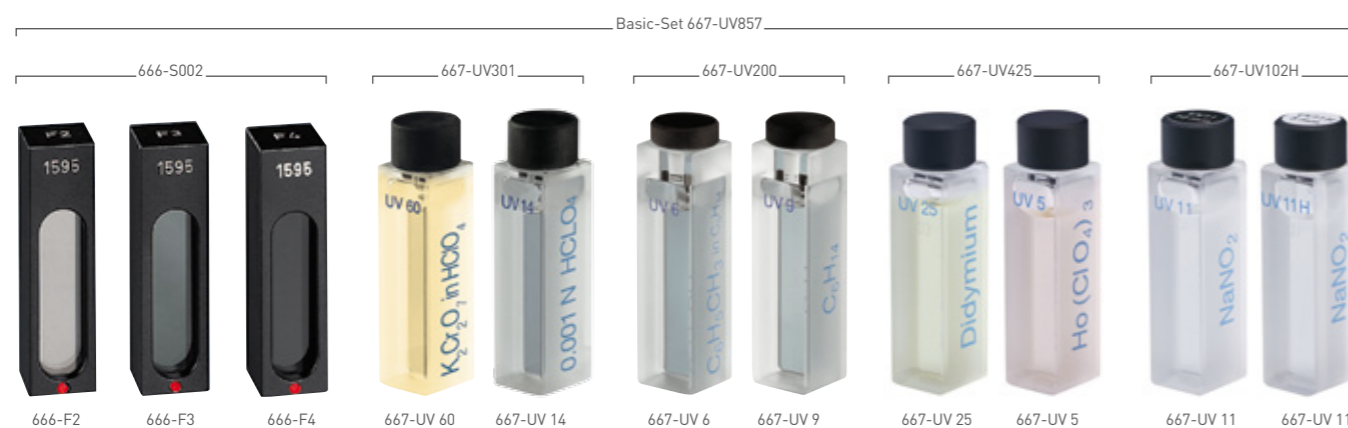
| TYPE | CONTENT | WAVELENGTH nm | ARTICLE NO. |
|---|--|---|-------------|
| Complete Filter Set for testing the spectrophotometer according to Ph.Eur. | | | |
| 667-UV003 | Potassium dichromate filters: UV60/ UV600/UV 14 (Abs: 0.3 – 0.9; 1.0) Holmium liquid filter: UV5 Potassium chloride in H2O: UV1/UV12 Toluene in hexane: UV6/UV9 | A: 235; 257; 313; 350; 430 W: 241; 287; 361; 536; 640 S: 200 (cut-off) R: Scan 265 – 270 | 667003 |

A: Wavelength for absorbance W: Wavelength for wavelength accuracy S: Wavelength for stray light R: Wavelength for spectral resolution



| TYPE | CONTENT | WAVELENGTH nm | ARTICLE NO. |
|---|--|--|-------------|
| Basic set for testing the spectrophotometer according to United States Pharmacopoeia (USP 857) | | | |
| 667-UV857 NEW | Neutral Density Glass Filters: F2, F3, F4 (Abs: 0.25; 0.5; 1.0) Potassium dichromate 60mg/L: UV60/UV14 (Abs: 0.3 – 0.9) Holmium and Didymium liquid filter: UV5/UV25 Sodium nitrite in H2O: UV11/UV11H; LP 10 mm and 5 mm | A (F2,F3,F4): 440; 465; 546.1; 590; 635 A (UV60/14): 235; 257; 313; 350 W (UV5): 241; 250; 278; 287; 333; 345; 361; 385; 416; 452; 468; 485; 536; 640 W (UV25): 732; 740; 794; 801; 864 S (UV11/11H): 385 (cut-off), R (UV6/9): Scan: 265 – 270 | 667857 |

A: Wavelength for absorbance W: Wavelength for wavelength accuracy S: Wavelength for stray light R: Wavelength for spectral resolution

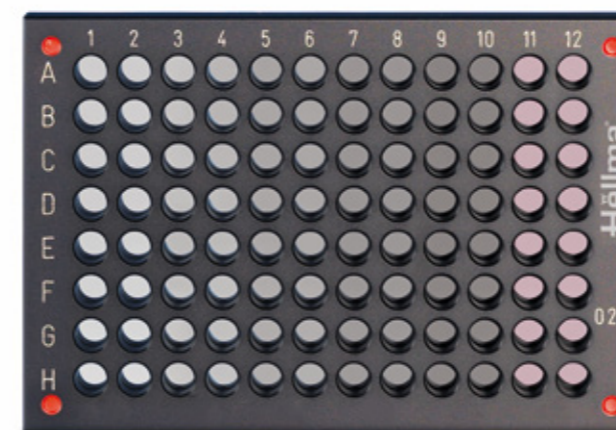


REFERENCE PLATES FOR QUALIFYING MICROPLATE READERS WITH DAKKS CERTIFICATE

With reference plates from Hellma Analytics you can check the photometric and wavelength accuracy of microplate readers. They have the same dimensions as a microplate with 96 wells and a 6.6 mm diameter per window (height 14.5 x width 125 x length 85.5 mm).

| TYPE | USAGE | MATERIAL | WAVELENGTH nm | ARTICLE NO. |
|----------|---|---|---|-------------|
| 666-R013 | To check photometric accuracy | Neutral Density Glass Filter NG 11 (0.25), NG 5 (0.5), NG 4 (1.0), NG 3 (1.5), (2.5) | A: 405; 450; 490; 650 | 666R013 |
| 666-R113 | To check photometric accuracy and wavelength accuracy | Neutral Density Glass Filter NG 5 (0.5), NG 4 (1.0), NG 3 (1.5), (2.0) Holmium Glass Filter | A: 405; 450; 490; 650 W: 279; 361; 453; 536; 638 | 666R113 |

A: Wavelength for absorbance W: Wavelength for wavelength accuracy



THE DAkKS ACCREDITED CALIBRATION LABORATORY FROM HELLMA ANALYTICS

Proven reliability, completely documented

The Hellma Analytics calibration laboratory is **the only calibration laboratory in Germany** accredited for the certification of UV/Vis reference materials. After careful manufacture, the reference materials are certified according to the DAkKS regulations, using a high performance UV/Vis spectrometer.

+ Advantages

- **Most important information at a glance:** Users are able to test and calibrate their spectrometers by using the values documented and certified on the calibration certificate.
- **Legally secure:** DAkKS calibration certificates are certificates from the "Deutsche Kalibrierdienst" (German Calibration Authority) and may only be issued by accredited partners.

➤ Optical measuring instruments must be regularly calibrated or validated according to the standard



Hellma Analytics
High Precision in Spectro-Optics

Hellma GmbH & Co. KG
Klosterstr. 5, 79379 Müllheim, Germany
Telefon / Phone: +49 7831 182 0

akkreditiert durch die / accredited by the
Deutsche Akkreditierungsstelle GmbH
als Kalibrierlaboratorium im / as calibration laboratory in the
Deutschen Kalibrierdienst DKD

Sample

21112
D-K-
18752-01-00
2016-12

| | | |
|--|--|---|
| Kalibrierschein Calibration certificate | Kalibrierzeichen Calibration mark | |
| Gegenstand Object | Neutriglasfilter-Satz Set of Neutral Density Glass Filters | Dieser Kalibrierschein dokumentiert die Rückführung auf nationale Normale zur Darstellung der Einheiten in Übereinstimmung mit dem Internationalen Einheitensystem (SI). Die DAkKS ist Unterzeichner der multilateralen Übereinkommen der European Cooperation for Accreditation (EA) und der International Laboratory Accreditation Cooperation (ILAC) zur gegenseitigen Anerkennung der Kalibrierscheine. Für die Einhaltung einer angemessenen Frist zur Wiederholung der Kalibrierung ist der Benutzer verantwortlich. This calibration certificate documents the traceability to national standards, which realize the units of measurement according to the International System of Units (SI). The DAkKS is signatory to the multilateral agreements of the European co-operation for Accreditation (EA) and of the International Laboratory Accreditation Cooperation (ILAC) for the mutual recognition of calibration certificates. The user is obliged to have the object recalibrated at appropriate intervals. |
| Hersteller Manufacturer | Hellma GmbH & Co. KG | |
| Typ Type | 666S000 (666-F2 / 666-F3 / 666-F4) | |
| Fabrikat/Serien-Nr. Serial number | 1234 | |
| Auftraggeber Customer | Hellma Analytics GmbH Klosterstr. 5 79379 Müllheim | |
| Auftragsnummer Order No. | 666666 | |
| Anzahl der Seiten des Kalibrierscheines Number of pages of the certificate | 3 | |
| Datum der Kalibrierung Date of calibration | 22. Dezember 2016 22 December 2016 | |

Dieser Kalibrierschein darf nur vollständig und unverändert weiterverbreitet werden. Auszüge oder Änderungen bedürfen der Genehmigung sowohl der Deutschen Akkreditierungsstelle GmbH als auch des ausstellenden Kalibrierlaboratoriums. Kalibrierscheine ohne Unterschrift haben keine Gültigkeit.
 This calibration certificate may not be reproduced other than in full except with the permission of both the Deutsche Akkreditierungsstelle GmbH and the issuing laboratory. Calibration certificates without signature are not valid.

| | | |
|---------------------------------------|--|---------------------------------------|
| Datum Date | Leiter des Kalibrierlaboratoriums Head of the calibration laboratory | Bearbeiter Person in charge |
| 22. Dezember 2016 22 December 2016 | Birgit Kehl | Timo Rapp |

Seite 1/3

21112
D-K-
18752-01-00
2016-05

Measures:
The calibration object was calibrated on a 1000nm wavelength reference filter. The calibration is regularly checked for the compliance with the requirements.

Environmental Conditions:
The calibration is regularly checked for the compliance with the requirements.

Seite 3/3

21112
D-K-
18752-01-00
2016-12

| Wellenlänge | Optische Dichte (Dicht) | | | |
|------------------|-------------------------|-----------------|-----------------|-----------------|
| | 488 nm | 500 nm | 550 nm | 650 nm |
| Neutriglasfilter | 0.0001 ± 0.0001 | 0.0001 ± 0.0001 | 0.0001 ± 0.0001 | 0.0001 ± 0.0001 |
| Neutriglasfilter | 0.0001 ± 0.0001 | 0.0001 ± 0.0001 | 0.0001 ± 0.0001 | 0.0001 ± 0.0001 |
| Neutriglasfilter | 0.0001 ± 0.0001 | 0.0001 ± 0.0001 | 0.0001 ± 0.0001 | 0.0001 ± 0.0001 |

18605
D-K-
18752-01-00
2017-01

IMPORTANT INFORMATION
Only if the DAkKS calibration certificate has been issued and the calibration mark has been affixed, do the reference materials actually become certified reference materials.

RECERTIFICATION

Continuously assured quality: Recertification intervals for reference materials

As is the case for all measuring devices, the **reference materials used to verify spectrophotometers must also be checked and recertified at regular intervals** (see for example ISO 9001:2008 "Control of Monitoring and Measuring Equipment"). This allows you to ensure that you consistently fulfill your in-house **quality requirements and guarantees high levels of accuracy and reliability in your measurements.**

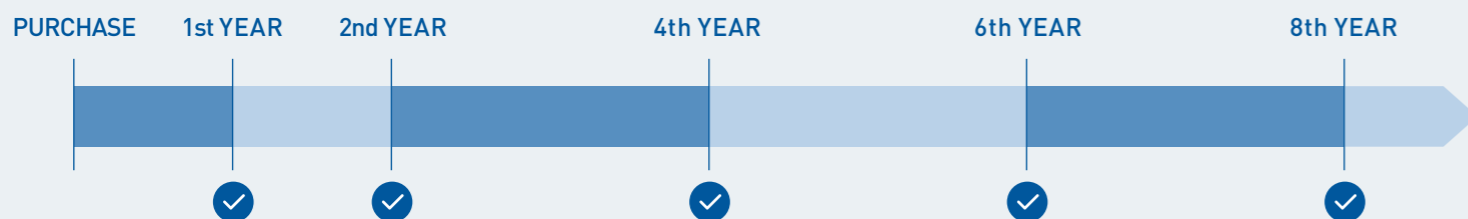
Important parameters for recertification

The **length of intervals** between the recertification of reference materials depends on how frequently materials are used, the wear associated with this, accuracy requirements, and the requirements of a company's internal auditing. In general, a recertification interval of **12 months** is recommended for checking and recertifying **glass filters** during the first two years of use, with an interval of **24 months** thereafter. We recommend verifying and recertifying **liquid filters** within a maximum of **12 months**. Intervals should be specified individually in accordance with your QA system.

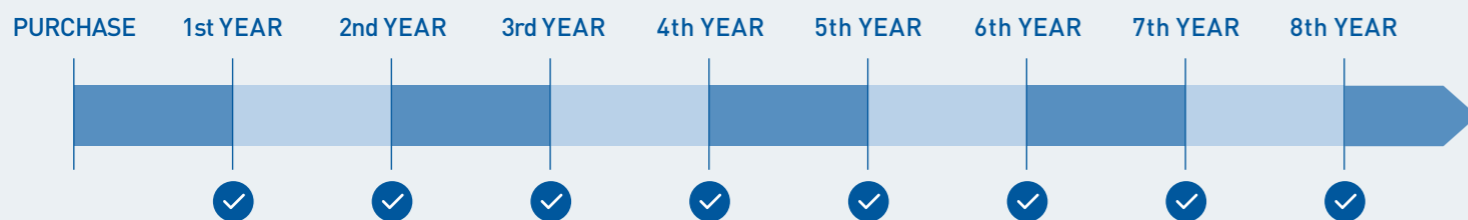
All of our reference materials come with a 30-year warranty, provided that they are regularly recertified (at least every two years) at the Hellma Analytics calibration laboratory.



GLASS FILTERS RECERTIFICATION EVERY 24 MONTHS



LIQUID FILTERS RECERTIFICATION INTERVAL OF 12 MONTHS IS RECOMMENDED



RETURNING YOUR REFERENCE MATERIALS FOR RECERTIFICATION

- 1 Complete the return shipment form in full. When returning several filters or filter sets, please use one form for each.
- 2 Enclose a copy of the current calibration certificate.
- 3 Send your filter to the Hellma Analytics calibration laboratory via your local Hellma office. Use the address label printed on the rear of the return shipment form to do so.
- 4 Filters are cleaned and recertified in the Hellma Analytics calibration laboratory. If necessary, filters will also be repaired or exchanged following a consultation.
- 5 You will receive your filter with a new DAKKS calibration certificate or a Hellma Analytics calibration certificate in the case of filters for verifying spectral resolution.



Return form available for download:
www.hellma-analytics.com/return

RECERTIFICATION

RECERTIFICATION OF THE FILTERS WITH DAKKS CERTIFICATE

Glass Filters

| TYPE | SERVICE | ARTICLE NO. |
|---|---|-------------|
| Recertification of the Glass Filters for checking photometric accuracy | | |
| 666-F2 | Neutral Density Glass Filter (0.25 Abs) | 666F2RE |
| 666-F3 | Neutral Density Glass Filter (0.5 Abs) | 666F3RE |
| 666-F4 | Neutral Density Glass Filter (1 Abs) | 666F4RE |
| 666-F201 | Neutral Density Glass Filter (0.3 Abs) | 666F201RE |
| 666-F202 | Neutral Density Glass Filter (1.5 Abs) | 666F202RE |
| 666-F203 | Neutral Density Glass Filter (2.0 Abs) | 666F203RE |
| 666-F204 NEW | Neutral Density Glass Filter (0.7 Abs) | 666F204RE |
| 666-F301 | Neutral Density Glass Filter (2.5 Abs) | 666F301RE |
| 666-F303 | Neutral Density Glass Filter (3.0 Abs) | 666F303RE |
| 666-F390 | Neutral Density Glass Filter (0.04 Abs) | 666F390RE |
| 666-F7A | Didymium Glass Filter (ca. 0.5 – 1.0 Abs) | 666F7ARE |
| Recertification of the Glass Filters for checking wavelength accuracy | | |
| 666-F1 | Holmium Glass Filter | 666F1RE |
| 666-F7W | Didymium Glass Filter | 666F7WRE |
| Recertification of the Glass Filters for checking photometric accuracy and wavelength accuracy | | |
| 666-F7 | Didymium Glass Filter | 666F7RE |
| Recertification of the Glass Filter Sets | | |
| 666-S000 | Glass Filter Set: F0, F1, F2, F3, F4 | 666S000RE |
| 666-S001 | Glass Filter Set: F3, F4, F7 | 666S001RE |
| 666-S002 | Glass Filter Set: F2, F3, F4 | 666S002RE |
| 666-S003 NEW | Glass Filter Set: F1, F2, F3, F4, F7 | 666S003RE |
| 666-S004 | Glass Filter Set: F201, F202, F203, F0 | 666S004RE |
| 666-S005 NEW | Glass Filter Set: F0, F1, F3, F4 | 666S005RE |
| 666-S006 NEW | Glass Filter Set: F0, F2, F3, F4 | 666S006RE |
| 666-S300 | Glass Filter Set: F301, F303, F390 | 666S300RE |



Reference Plates

| TYPE | SERVICE | ARTICLE NO. |
|---|---|-------------|
| Recertification of the Reference Plates for Microplate Readers | | |
| 666-R013 | Neutral Density Glass Filter: NG11, NG5, NG4, NG3 | 666R013RE |
| 666-R113 | Neutral Density Glass Filter: NG5, NG4, NG3, Holmium Glass Filter | 666R113RE |



Liquid Filters

| TYPE | SERVICE | ARTICLE NO. |
|--|--|-------------|
| Recertification of the Liquid Filters for checking photometric accuracy | | |
| 667-UV20 | Potassium Dichromate Filter (20mg/l) | 667020RE |
| 667-UV40 | Potassium Dichromate Filter (40mg/l) | 667040RE |
| 667-UV60 | Potassium Dichromate Filter (60mg/l) | 667060RE |
| 667-UV80 | Potassium Dichromate Filter (80mg/l) | 667080RE |
| 667-UV0100 | Potassium Dichromate Filter (100mg/l) | 6670100RE |
| 667-UV0120 NEW | Potassium Dichromate Filter (120mg/l) | 6670120RE |
| 667-UV0140 NEW | Potassium Dichromate Filter (140mg/l) | 6670140RE |
| 667-UV0160 NEW | Potassium Dichromate Filter (160mg/l) | 6670160RE |
| 667-UV0180 NEW | Potassium Dichromate Filter (180mg/l) | 6670180RE |
| 667-UV0200 NEW | Potassium Dichromate Filter (200mg/l) | 6670200RE |
| 667-UV600 | Potassium Dichromate Filter (600mg/l) | 667600RE |
| 667-UV51 NEW | Niacin Filter (6 mg/l) | 667051RE |
| 667-UV52 NEW | Niacin Filter (12 mg/l) | 667052RE |
| 667-UV53 NEW | Niacin Filter (18 mg/l) | 667053RE |
| 667-UV54 NEW | Niacin Filter (24 mg/l) | 667054RE |
| 667-UV350 NEW | Filter Set: UV51, UV52, UV53, UV54, UV59 | 667350RE |
| 667-UV14 | Perchloric acid (Reference Filter) | 667014RE |
| 667-UV301 | Filter Set: UV60, UV14 | 667301RE |
| 667-UV304 | Filter Set: UV600, UV14 | 667304RE |
| 667-UV305 | Filter Set: UV60, UV600, UV14 | 667305RE |
| 667-UV307 | Filter Set: UV20, UV40, UV60, UV80, UV0100, UV14 | 667307RE |



RECERTIFICATION

RECERTIFICATION OF THE FILTERS WITH DAKKS CERTIFICATE

Liquid Filters

| TYPE | SERVICE | ARTICLE NO. |
|---|--|-------------|
| Recertification of the Liquid Filters for testing the wavelength accuracy | | |
| 667-UV5 | Holmium Liquid Filter | 667005RE |
| 667-UV5USP NEW | Holmium in perchloric acid | 667005USPRE |
| 667-UV25 | Didymium Liquid Filter | 667025RE |
| 667-UV25USP NEW | Didymium in perchloric acid | 667025USPRE |
| 667-UV35 | Rare Earth Liquid Filter | 667035RE |
| 667-UV45 | Holmium/Didymium Liquid Filter | 667045RE |
| 667-UV400 | Filter Set: UV5, UV14 | 667400RE |
| 667-UV425 | Filter Set according to USP 857: UV5, UV25 | 667425RE |
| Recertification of the Liquid Filters for testing the resolution | | |
| 667-UV6* | Toluene in n-hexane | 667006RE |
| 667-UV200* | Filter Set: UV6, UV9 | 667200RE |
| Recertification of the Liquid Filters for testing stray light | | |
| 667-UV1 | Potassium chloride in pure water | 667001RE |
| 667-UV10 | Sodium iodide in pure water | 667010RE |
| 667-UV11 | Sodium nitrite in pure water | 667011RE |
| 667-UV12 | Pure water | 667012RE |
| 667-UV19 | Acetone | 667019RE |
| 667-UV100 | Filter Set: UV1, UV12 | 667100RE |
| 667-UV101 | Filter Set: UV10, UV12 | 667101RE |
| 667-UV102 | Filter Set: UV11, UV12 | 667102RE |
| 667-UV103 | Filter Set: UV1, UV10, UV11, UV12 | 667103RE |
| 667-UV104 | Filter Set: UV10, UV11, UV12 | 667104RE |

*with Hellma Analytics calibration certificate

Liquid Filters

| TYPE | SERVICE | ARTICLE NO. |
|--|--|-------------|
| Recertification of the stray light filter set according to USP 857 | | |
| 667-UV100H | Filter Set: UV1, UV1H | 667100HRE |
| 667-UV101H | Filter Set: UV10, UV10H | 667101HRE |
| 667-UV102H | Filter Set: UV11, UV11H | 667102HRE |
| 667-UV119H | Filter Set: UV19, UV19H | 667119HRE |
| 667-UV105H | Filter Set: UV1/UV1H; UV10/UV10H; UV11/UV11H; UV19/UV19H | 667105HRE |
| 667-UV106H NEW | Filter Set: UV1/UV1H; UV10/UV10H; UV19/UV19H | 667106HRE |
| Recertification of the Liquid Filter Complete Sets | | |
| 667-UV003 | Filter Set: UV1, UV12, UV6, UV9, UV60, UV600, UV14, UV5 | 667003RE |
| 667-UV857 NEW | Filter Set: F2, F3, F4, UV60, UV14, UV5, UV25, UV11, UV11H, UV6, UV9 | 667857RE |

OPTICAL IMMERSION PROBES

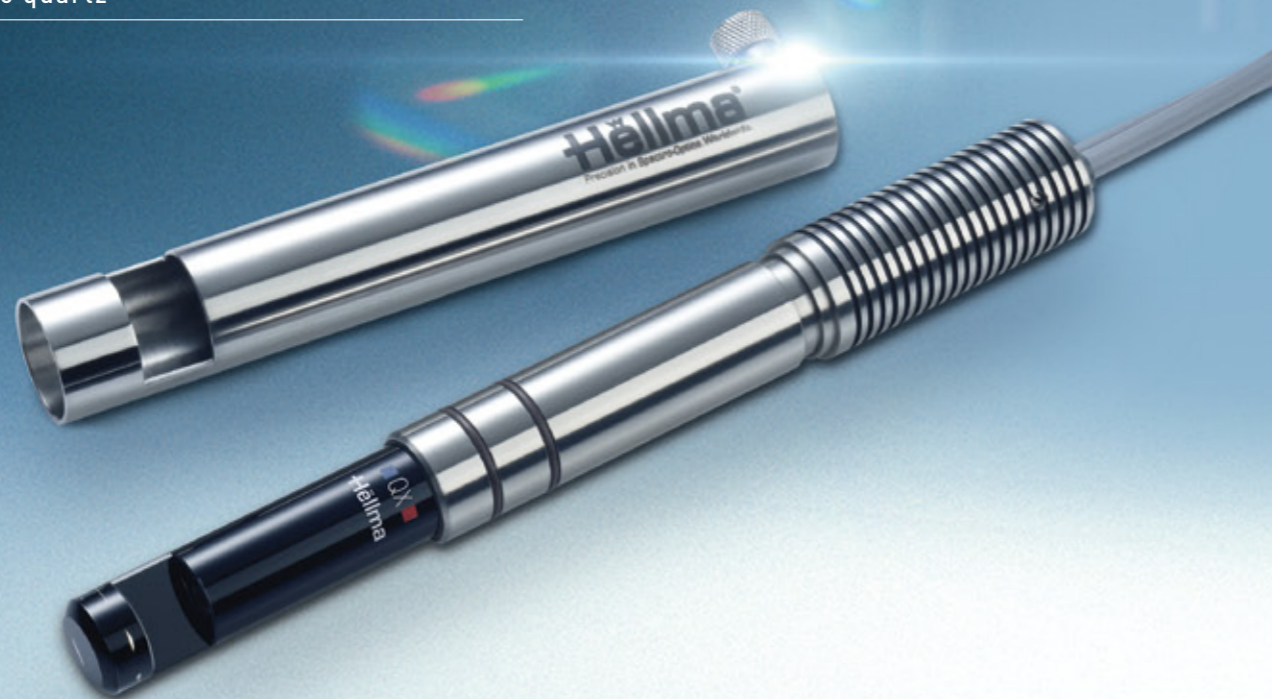
PRECISION PERFORMANCE IN PROCESS AND LABORATORY ENVIRONMENTS

EXCALIBUR STANDARD IMMERSION PROBE

Suitable for a variety of process and laboratory applications

High optical path length accuracy (± 0.01 mm) ensures accurate measurement results

Chemical-resistant measuring head made from SUPRASIL® 300 quartz



Continuously reliable measurements with high reproducibility

Fiber optic immersion probes and cells for flow-through measurements support engineers, researchers and analysts to make **their processes more efficient**. They collect accurate and **reliable results** when used to take online measurements during production processes.

In the lab, they are especially useful in cleanrooms and for supporting scaling-up processes and automated methods. Hellma Analytics not only offers the **largest selection of products for UV/Vis/NIR/Raman/IR online measurements worldwide**, but is also the leading expert in this field.


Areas of application

- Chemical and petrochemical engineering
- Pharmaceuticals and life sciences
- Food and beverage industry
- And many more

Benefits at a glance

- **Higher** process efficiency and performance
- Cost and time savings
- Simple and **safe** process monitoring
- **Optimum** control of complex reaction processes
- **Proactive** process and quality management
- **Measurable** improvements in product and measurement quality
- **Fast** return on investment (ROI)



 The benefits of optical immersion probes include their ease of use, flexibility and ability to boost efficiency. Our comprehensive portfolio enables us to meet our clients' requirements as closely as possible.

Dr. Oliver Mandal,
Product Manager Fiber Optic Systems

OPTICAL IMMERSION PROBES – TRANSMISSION

EXCALIBUR STANDARD IMMERSION PROBE

All-Round Probe

This classic transmission probe features a broad range of possible applications. Whether for use in the lab, for online monitoring in process environment or even for TDA measurements – it is always the right choice.



| | |
|---|---|
| Optical Path Length mm (tolerance ± 0.01) | 1 mm, 2 mm, 5 mm, 10 mm, 20 mm |
| Outer Diameter | probe head: 15 mm probe shaft: 20 mm protective sleeve: 20 mm |
| Optical Material | Quartz |
| Probe Body Material | Stainless steel (316 L) |
| Sealing Technology | Viton Kalrez® 4079 |
| Spectral Range | UV/Vis (190 nm – 1100 nm, low solarization) NIR (400 nm – 2300 nm) |
| Fiber Optic Connection | 1.8 m external fiber optic cables with SMA connectors |
| Temperature Range | 5 °C to 150 °C |
| Pressure Range | -1 bar to 6 bar |
| Immersion Depth | 100 mm (10 mm optical path length) |

| | UV | NIR |
|----------------|--------------------|-----------------|
| Path Length mm | ARTICLE NO. | |
| 1 | 661-002-1-S-46 | 661-002-1-N-46 |
| 2 | 661-002-2-S-46 | 661-002-2-N-46 |
| 5 | 661-002-5-S-46 | 661-002-5-N-46 |
| 10 | 661-002-10-S-46 | 661-002-10-N-46 |
| 20 | 661-002-20-S-46 | 661-002-20-N-46 |

EXCALIBUR STANDARD IMMERSION PROBE

All-Quartz Probe

These Hellma Analytics all-quartz probes are outstanding due to their unique design which makes additional sealing material superfluous. This makes them the ideal tool for measuring aggressive samples even at the lowest temperatures – measuring beyond the limits.



| | |
|---|---|
| Optical Path Length mm (tolerance ± 0.01) | 1 mm, 2 mm, 5 mm, 10 mm, 20 mm |
| Outer Diameter | Probe head: 15 mm Quartz barrel: 18 mm |
| Optical Material | Quartz |
| Probe Body Material | Quartz |
| Sealing Technology | Directly fused |
| Spectral Range | UV/Vis (190 nm – 1100 nm, low solarization) NIR (400 nm – 2300 nm) |
| Fiber Optic Connection | 1.8 m external fiber optic cables with SMA connectors |
| Temperature Range | 5 °C to 150 °C [-180 °C to 150 °C with vacuum jack] |
| Pressure Range | -1 bar to 6 bar |
| Immersion Depth | 210 mm (10 mm optical path length) |

| | UV | NIR |
|----------------|--------------------|-----------------|
| Path Length mm | ARTICLE NO. | |
| 1 | 661-302-1-S-46 | 661-302-1-N-46 |
| 2 | 661-302-2-S-46 | 661-302-2-N-46 |
| 5 | 661-302-5-S-46 | 661-302-5-N-46 |
| 10 | 661-302-10-S-46 | 661-302-10-N-46 |
| 20 | 661-302-20-S-46 | 661-302-20-N-46 |

WITH VACUUM JACK FOR LOW TEMPERATURE APPLICATIONS

| | UV | NIR |
|----------------|--------------------|-----------------|
| Path Length mm | ARTICLE NO. | |
| 1 | 661-202-1-S-46 | 661-202-1-N-46 |
| 2 | 661-202-2-S-46 | 661-202-2-N-46 |
| 5 | 661-202-5-S-46 | 661-202-5-N-46 |
| 10 | 661-202-10-S-46 | 661-202-10-N-46 |
| 20 | 661-202-20-S-46 | 661-202-20-N-46 |

EXCALIBUR STANDARD IMMERSION PROBE

All-Quartz Probe, tapered version with ground glass joint NS 19/35

| | |
|---|---|
| Optical Path Length mm (tolerance ± 0.01) | 1 mm, 2 mm, 5 mm, 10 mm, 20 mm |
| Outer Diameter | Probe head: 15.5 mm Taper: NS 19/35 |
| Optical Material | Quartz |
| Probe Body Material | Quartz |
| Sealing Technology | Directly fused |
| Spectral Range | UV/Vis (190 nm – 1100 nm, low solarization) NIR (400 nm – 2300 nm) |
| Fiber Optic Connection | 1.8 m external fiber optic cables with SMA connectors |
| Temperature Range | 5 °C to 150 °C |
| Pressure Range | -1 bar to 6 bar |
| Immersion Depth | 130 mm (10 mm optical path length) |



| | UV | NIR |
|----------------|--------------------|-----------------|
| Path Length mm | ARTICLE NO. | |
| 1 | 661-500-1-S-46 | 661-500-1-N-46 |
| 2 | 661-500-2-S-46 | 661-500-2-N-46 |
| 5 | 661-500-5-S-46 | 661-500-5-N-46 |
| 10 | 661-500-10-S-46 | 661-500-10-N-46 |
| 20 | 661-500-20-S-46 | 661-500-20-N-46 |



IMMERSION PROBE CONFIGURATOR

Hellma offers the world's largest product selection and the highest level of expertise to support your online measurements from UV to IR.

Find the right immersion probe/measuring cell quickly and easily or configure your individual solution at:

www.mypatprobe.com

OPTICAL IMMERSION PROBES – TRANSFLECTION

These transflection immersion probes have been specifically designed for laboratories and small volume analyses. They are available with fixed path lengths and very small outer diameters e.g. 3.2 mm/4 mm/6 mm. The 6 mm version offers increased flexibility due to interchangeable path length tips.

FALCATA STANDARD IMMERSION PROBE

with 3.2 mm and 4 mm diameter

These micro immersion probes have been specifically developed for measurements in small volumes. Due to their slim form, less sample material is required for a measurement to be taken.

| | |
|--|---|
| Optical Path Length mm (tolerance ± 0.01) | 5 mm, 10 mm |
| Outer Diameter | 3.2 mm/4 mm |
| Optical Material | Quartz |
| Probe Body Material | Stainless steel 1.4435 (316 L) |
| Sealing Technology | Epoxy glue |
| Spectral Range | UV/Vis (190 nm – 1100 nm, low solarization) NIR (400 nm – 2300 nm) |
| Fiber Optic Connection | 1.8 m external fiber optic cables with SMA connectors |
| Temperature Range | 5 °C to 100 °C |
| Pressure Range | -1 bar to 6 bar |
| Immersion Depth | 75 mm/130 mm (10 mm path length) |



FALCATA STANDARD IMMERSION PROBE 3.2 MM DIAMETER

| | UV | NIR |
|----------------|-----------------|-----------------|
| Path Length mm | ARTICLE NO. | |
| 5 | 661-610-5-S-46 | 661-610-5-N-46 |
| 10 | 661-610-10-S-46 | 661-610-10-N-46 |

FALCATA STANDARD IMMERSION PROBE 4 MM DIAMETER

| | UV | NIR |
|----------------|-----------------|-----------------|
| Path Length mm | ARTICLE NO. | |
| 5 | 661-611-5-S-46 | 661-611-5-N-46 |
| 10 | 661-611-10-S-46 | 661-611-10-N-46 |

FALCATA STANDARD IMMERSION PROBE

with 6 mm diameter

Increased flexibility due to interchangeable path length tips



| | |
|--|---|
| Optical Path Length mm (tolerance ± 0.01) | 1 mm, 2 mm, 5 mm, 10 mm, 20 mm through interchangeable tips |
| Outer Diameter | 6 mm |
| Optical Material | Quartz |
| Probe Body Material | Stainless Steel 1.4435 (316 L) |
| Sealing Technology | Epoxy glue |
| Spectral Range | UV/Vis (190 nm – 1100 nm, low solarization) NIR (400 nm – 2300 nm) |
| Fiber Optic Connection | 1.8 m external fiber optic cables with SMA connectors |
| Temperature Range | 5 °C to 100 °C |
| Pressure Range | -1 bar to 6 bar |
| Immersion Depth | 175 mm (10 mm optical path length) |

| | UV | NIR |
|----------------|------------------|------------------|
| Path Length mm | ARTICLE NO. | |
| 1/2/5/10/20 | 661-622-set-S-46 | 661-622-set-N-46 |
| 1 | 661-622-1-S-46 | 661-622-1-N-46 |
| 2 | 661-622-2-S-46 | 661-622-2-N-46 |
| 5 | 661-622-5-S-46 | 661-622-5-N-46 |
| 10 | 661-622-10-S-46 | 661-622-10-N-46 |
| 20 | 661-622-20-S-46 | 661-622-20-N-46 |

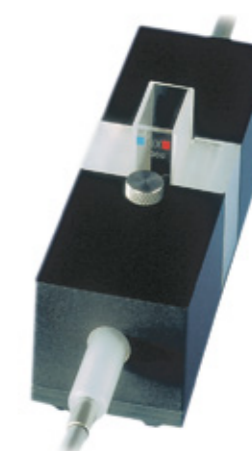
ACCESSORIES INTERCHANGEABLE PATH LENGTH TIPS

| | Path Length Tips |
|----------------|------------------|
| Path Length mm | ARTICLE NO. |
| 1 | 665-622-1-40 |
| 2 | 665-622-2-40 |
| 5 | 665-622-5-40 |
| 10 | 665-622-10-40 |
| 20 | 665-622-20-40 |

ACCESSORIES

EXTERNAL CELL HOLDER

The external cell holder is useful when the spectrophotometer does not have an internal cell holder or when measurements with cells are to be made at some distance from the spectrophotometer, e.g. in a fume hood. To connect this cell holder properly to your system you will require 2 x 1 m fiber optic cables in the corresponding spectral range. You should select the option "SMA-Collimator".



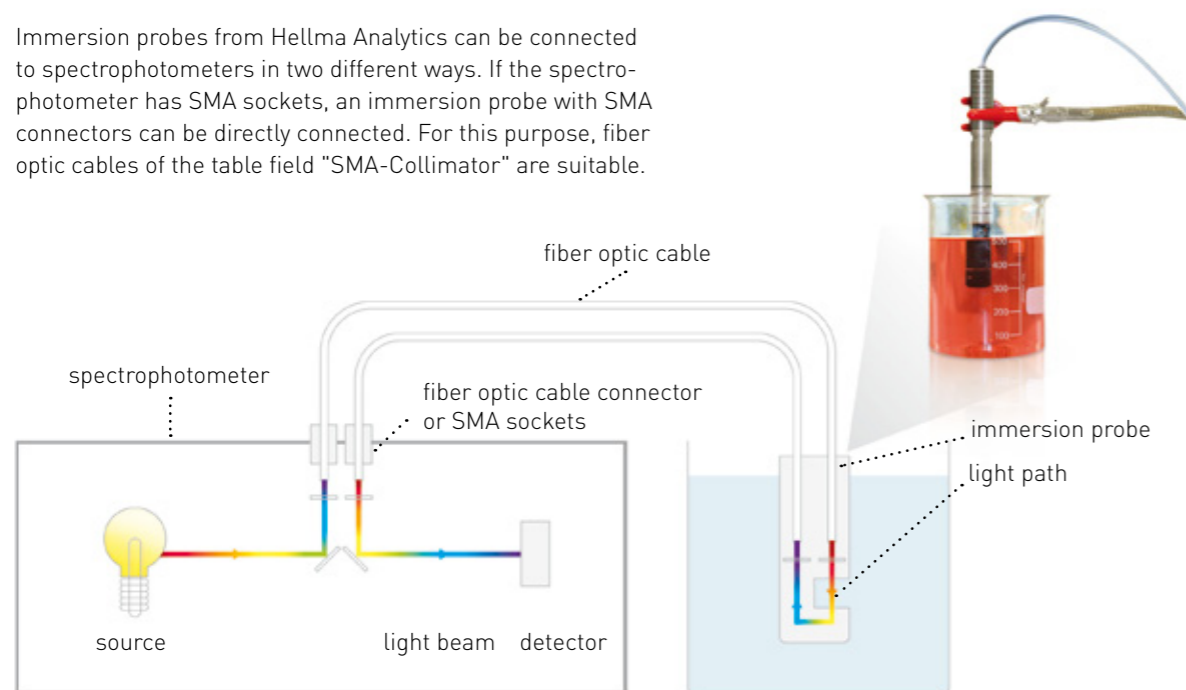
| | |
|---------------------------------|---|
| Material | Aluminum, Black Anodized |
| Dimensions | 123 mm x 40 mm x 45 mm |
| Temperature of solution in cell | Max. 120 °C (Quartz Cells Only) |
| Fiber Optic Cables | These must be ordered separately (see page 65) |
| Notes | Suitable for cells with path length 1 mm to 20 mm |
| ARTICLE NO. | 664-15-71 |

ACCESSORIES

CONNECTION TO THE SPECTROPHOTOMETER

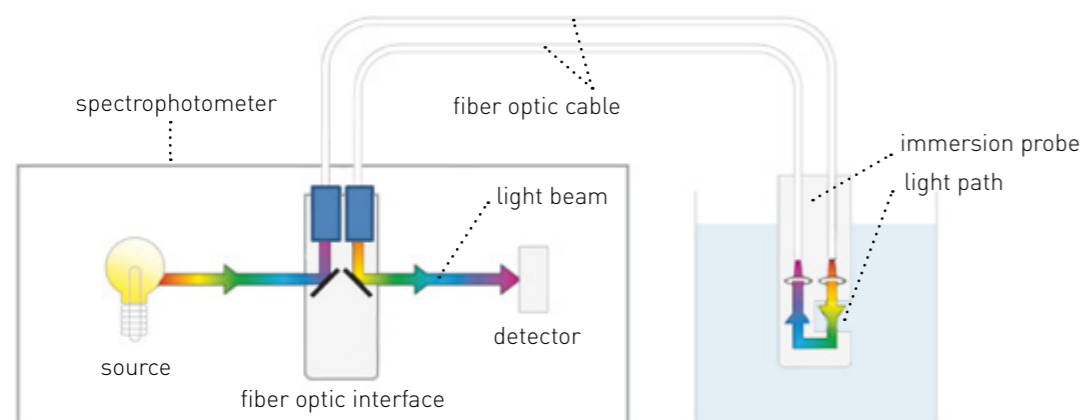
Direct Connection via SMA Connector

Immersion probes from Hellma Analytics can be connected to spectrophotometers in two different ways. If the spectrophotometer has SMA sockets, an immersion probe with SMA connectors can be directly connected. For this purpose, fiber optic cables of the table field "SMA-Collimator" are suitable.



Connection via Fiber Optic Interface

For spectrophotometers equipped only with a cell holder, an immersion probe can be connected to the instrument using the fiber optic interface 662.000 and special fiber optic cables with collimating lenses – see table field "collimator/collimator".



ACCESSORIES

FIBER OPTIC INTERFACE

This accessory is used when the available spectrophotometer does not have an SMA connector. Probes with collimators as a connection option can be **directly connected to the interface**. The adapter has the dimensions of a standard cuvette and fits into a standard cuvette holder.



| | |
|--------------------|--|
| Effective Aperture | 4 mm Diameter |
| Outside Dimension | 60 mm x 12.5 mm x 12.5 mm |
| Center Height | 8.5/15/20 mm |
| Wavelength Range | 190 nm to 2300 nm depends on cables used |
| Notes | Other center heights on request |
| Center Height | ARTICLE NO. 8.5 mm 662-85-UVNIR-46 15 mm 662-15-UVNIR-46 20 mm 662-20-UVNIR-46 |

FIBER OPTIC CABLES

Fiber optic cables can be supplied with either SMA connectors or special collimating lenses to suit the application that they are being used for.

| | |
|----------------------|--------|
| Core Diameter | 600 µm |
| Numerical Aperture | 0.22 |
| Beam Diameter (lens) | 3.7 mm |
| Max. Temperature | 150 °C |



| WAVELENGTH | LENGTH | COLLIMATOR – COLLIMATOR Use of a probe with fiber optic interface | SMA – COLLIMATOR Use of a probe with SMA connectors | SMA – SMA Extension of the fiber optic cables |
|--|--------|--|--|--|
| | | ARTICLE NO. | ARTICLE NO. | ARTICLE NO. |
| NIR 400 nm – 2300 nm | 1 m | ALN001LCC | ALN001LSC | ALN001LSS |
| | 2 m | ALN002LCC | ALN002LSC | ALN002LSS |
| | 3 m | ALN003LCC | ALN003LSC | ALN003LSS |
| | 4 m | ALN004LCC | ALN004LSC | ALN004LSS |
| | 5 m | ALN005LCC | ALN005LSC | ALN005LSS |
| | 6 m | ALN006LCC | ALN006LSC | ALN006LSS |
| | 7 m | ALN007LCC | ALN007LSC | ALN007LSS |
| | 8 m | ALN008LCC | ALN008LSC | ALN008LSS |
| UV/VIS 190 nm – 1100 nm low solarization | 1 m | ALS001LCC | ALS001LSC | ALS001LSS |
| | 2 m | ALS002LCC | ALS002LSC | ALS002LSS |
| | 3 m | ALS003LCC | ALS003LSC | ALS003LSS |
| | 4 m | ALS004LCC | ALS004LSC | ALS004LSS |
| | 5 m | ALS005LCC | ALS005LSC | ALS005LSS |
| | 6 m | ALS006LCC | ALS006LSC | ALS006LSS |
| | 7 m | ALS007LCC | ALS007LSC | ALS007LSS |
| | 8 m | ALS008LCC | ALS008LSC | ALS008LSS |

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