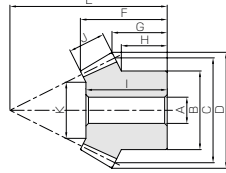
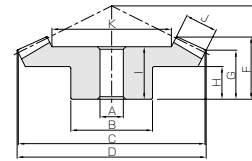




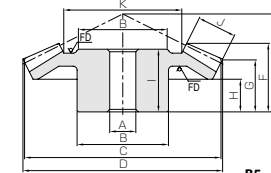
Specifications	
Precision grade	JIS B 1704 : 1978 grade 3
Gear teeth	Gleason
Pressure angle	20°
Material	S45C
Heat treatment	—
Tooth hardness	(less than 194HB)



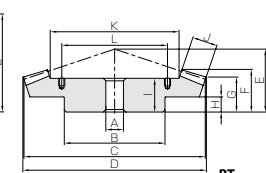
B3



B4



B5



BT

* FD has die-forged finish.

Catalog No.	Gear ratio	Module	No. of teeth	Shape	Bore		Pitch dia.	Outside dia.	Mounting distance	Total length	Crown to back length	Hub width
					A _{H7}	B						
SB1-4518 SB1-1845	2.5	m1	45	B4	8	30	45	45.46	23	16.95	14.57	10
			18	B3	6	15	18	20.57	32	16.34	10.02	8.9
SB1.25-4518 SB1.25-1845		m1.25	45	B4	10	34	56.25	56.82	26	18.53	15.46	10
			18	B3	8	19	22.5	25.72	40	20.66	12.52	11.17
SB1.5-4518 SB1.5-1845		m1.5	45	B4	10	36	67.5	68.18	30	21.1	17.35	10
			18	B3	8	23	27	30.86	45	21.97	12.02	10.45
SB2-4518 SB2-1845		m2	45	B4	12	48	90	90.91	40	27.91	23.14	15
			18	B3	10	32	36	41.15	60	28.69	16.03	14.2
SB2.5-4518 SB2.5-1845		m2.5	45	B4	15	55	112.5	113.64	50	35.06	28.92	18
			18	B3	12	40	45	51.44	72	33.31	17.04	14.75
SB3-4518 SB3-1845		m3	45	B4	20	65	135	136.37	60	41.86	34.71	22
			18	B3	16	48	54	61.72	85	38.04	19.05	16.3
SB4-4518 SB4-1845		m4	45	B4	20	80	180	181.82	75	51.16	41.28	24
			18	B3	20	62	72	82.3	110	48.28	22.06	18
SB5-4518 SB5-1845		m5	45	B4	25	100	225	227.28	90	59.43	47.85	28
			18	B3	20	80	90	102.87	135	55.82	25.07	20.5
SB1-4515 SB1-1545	3	m1	45	B4	8	30	45	45.37	17	11.77	10.06	5
			15	B3	6	12	15	17.67	29	12.51	6.95	6
SB1.25-4515 SB1.25-1545		m1.25	45	B4	10	34	56.25	56.72	21	14.61	12.33	6
			15	B3	8	15	18.75	22.09	36	15.85	8.43	7.25
SB1.5-4515 SB1.5-1545		m1.5	45	B4	10	36	67.5	68.06	28	20.44	17.59	11
			15	B3	8	18	22.5	26.54	47	23.19	13.92	12.5
SB2-4515 SB2-1545		m2	45	B4	12	40	90	90.75	40	30.4	26.12	17
			15	B3	10	24	30	35.35	60	29.8	15.89	14
SB2.5-4515 SB2.5-1545		m2.5	45	B4	15	50	112.5	113.43	50	38.35	32.65	22
			15	B3	12	30	37.5	44.18	75	38.41	19.86	17.5
SB3-4515 SB3-1545		m3	45	B4	20	60	135	136.12	55	40.74	34.18	20
			15	B3	15	38	45	53.02	90	45.17	23.84	21.33
SB4-4515 SB4-1545		m4	45	B5	20	80	180	181.5	70	50.79	42.24	24
			15	B3	16	50	60	70.69	115	54.6	26.78	23.33
SB5-4515 SB5-1545		m5	45	B5	25	90	225	226.87	75	50.28	40.3	20
			15	B3	20	60	75	88.37	145	67.19	34.73	30
SB6-4515 SB6-1545	m6	45	BT	30	160	270	272.24	100	72.62	58.36	30	
		15	B3	25	70	90	106.03	175	89.04	42.67	36.67	
SBY8-4515 SBY8-1545	m8	45	BT	35	200	360	362.99	125	83.74	69.49	30	
		15	B3	30	100	120	141.39	230	99.93	53.56	46.67	

- [Caution on Product Characteristics]
- The allowable torques shown in the table are the calculated values according to the assumed usage conditions. Please see page 283 for more details.
 - Dimensions of the outside diameter, the overall length and crown to back length are all theoretical values, and some differences will occur due to the corner chamfering of the gear tips.
 - For convenience in handling, BT Shaped Gears have tapped holes on their holding surface. To find the L dimensions and tap sizes, please refer to Page 284.

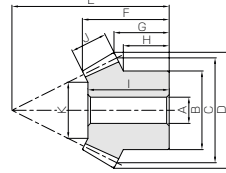
Length of bore (mm)	Face width (mm)	Holding surface dia. (mm)	Allowable torque (N·m)		Allowable torque (kgf·m)		Backlash (mm)	Weight (kg)	Catalog No.
			Bending strength	Surface durability	Bending strength	Surface durability			
15	7	30.73	3.35	0.35	0.34	0.04	0.03~0.13	0.11	SB1-4518
15.5		10.31	1.33	0.14	0.01	0.019			
16	9	37.86	6.67	0.72	0.68	0.07	0.04~0.14	0.17	SB1.25-4518
19.5		12.16	2.65	0.29	0.03	0.038			
18	11	45	11.7	1.29	1.19	0.13	0.05~0.15	0.28	SB1.5-4518
21		16.51	4.64	0.51	0.05	0.063			
25	14	62.24	26.8	3.05	2.74	0.31	0.06~0.16	0.65	SB2-4518
27.5		23.11	10.7	1.22	1.09	0.12			
31	18	76.53	53.4	6.20	5.44	0.63	0.07~0.17	1.23	SB2.5-4518
31.5		26.82	21.2	2.48	2.16	0.25			
37	21	92.96	90.5	10.7	9.23	1.09	0.08~0.18	2.05	SB3-4518
36		33.41	36.0	4.29	3.67	0.44			
45	29	122.33	220	26.8	22.4	2.73	0.12~0.27	4.69	SB4-4518
46		45.83	87.3	10.7	8.91	1.09			
51	34	156.56	411	51.8	41.9	5.28	0.14~0.34	8.31	SB5-4518
52.5		56.9	164	20.7	16.7	2.11			
9	6	32.02	2.84	0.27	0.29	0.027	0.03~0.13	0.078	SB1-4515
12		10.05	0.98	0.09	0.10	0.0091			
12	8	39.63	5.80	0.56	0.59	0.057	0.04~0.14	0.15	SB1.25-4515
15		10.9	2.00	0.19	0.20	0.019			
17	10	46.58	10.3	1.02	1.05	0.10	0.05~0.15	0.25	SB1.5-4515
22.5		14.75	3.56	0.34	0.36	0.035			
26	15	59.04	26.4	2.68	2.69	0.27	0.06~0.16	0.60	SB2-4515
29		19.13	9.10	0.89	0.93	0.091			
35	20	72.84	53.6	5.55	5.46	0.57	0.07~0.17	1.22	SB2.5-4515
37		20.51	18.5	1.85	1.89	0.19			
35	23	88.18	90.2	9.53	9.20	0.97	0.08~0.18	1.99	SB3-4515
43		22.53	31.2	3.18	3.18	0.32			
45	30	118.09	211	23.0	21.5	2.35	0.12~0.27	3.89	SB4-4515
52		32.26	72.8	7.67	7.43	0.78			
44	35	152.88	394	44.3	40.2	4.52	0.14~0.34	6.10	SB5-4515
65		48.64	136	14.8	13.9	1.51			
62	50	169.26	751	87.0	76.6	8.87	0.16~0.36	18.0	SB6-4515
86		49.77	259	39.9	26.4	4.06			
67	50	255.92	1470	179	150	18.3	0.20~0.45	36.4	SBY8-4515
93		61.77	506	59.7	51.6	6.09			

- [Caution on Secondary Operations]
- Please read "Caution on Performing Secondary Operations" (Page 284) when performing modifications and/or secondary operations for safety concerns. KHK Quick-Mod Gears, the KHK's system for quick modification of KHK stock gears is also available.

* For products not categorized in our KHK Stock Gear series, custom gear production services with **short lead times** is available. For details see Page 8.



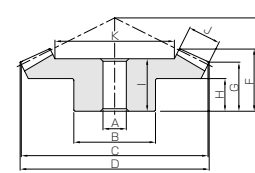
Specifications	
Precision grade	JIS B 1704 : 1978 grade 3
Gear teeth	Gleason
Pressure angle	20°
Material	S45C
Heat treatment	—
Tooth hardness	(less than 194HB)



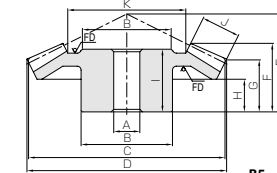
B3

Catalog No.	Gear ratio	Module	No. of teeth	Shape	Bore		Pitch dia.	Outside dia.	Mounting distance	Total length	Crown to back length		Hub width
					A _{H7}	B					G	H	
SB1.5-6015 SB1.5-1560	4	m1.5	60	B4	12	50	90	90.41	32	24.2	21.58	12	10.43
			15	B3	8	18	22.5	26.66	56	23.01	11.52		
SB2-6015 SB2-1560	4	m2	60	B4	15	60	120	120.55	42	31.6	28.1	16	14.25
			15	B3	10	24	30	35.55	75	31.01	15.69		
SB2.5-6015 SB2.5-1560	4	m2.5	60	B4	20	70	150	150.69	53	40	35.63	20	18.06
			15	B3	12	30	37.5	44.44	94	39.02	19.87		
SB3-6015 SB3-1560	4	m3	60	B4	20	80	180	180.83	64	47.97	43.15	25	21.12
			15	B3	15	38	45	53.33	112	44.1	23.04		
SB4-6015 SB4-1560	4	m4	60	B5	25	85	240	241.1	80	59.2	52.2	36	28.75
			15	B3	16	50	60	71.10	150	62.03	31.39		
SBY5-6015 SBY5-1560	4	m5	60	BT	30	180	300	301.36	80	53.97	45.22	20	33.13
			15	B3	25	60	75	88.9	185	75.03	36.74		
SBY6-6015 SBY6-1560	4	m6	60	BT	35	200	360	361.66	100	68.16	58.31	25	38.13
			15	B3	25	75	90	106.66	220	85.17	42.08		

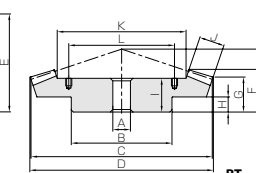
- [Caution on Product Characteristics]
- The allowable torques shown in the table are the calculated values according to the assumed usage conditions. Please see page 283 for more details.
 - Dimensions of the outside diameter, the overall length and crown to back length are all theoretical values, and some differences will occur due to the corner chamfering of the gear tips.
 - For convenience in handling, BT Shaped Gears have tapped holes on their holding surface. To find the L dimensions and tap sizes, please refer to Page 284.



B4



B5



BT

* FD has die-forged finish.

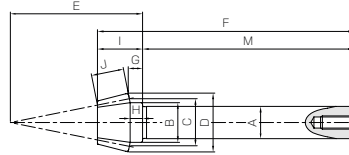
Length of bore	Face width	Holding surface dia.	Allowable torque (N-m)		Allowable torque (kgf-m)		Backlash (mm)	Weight (kg)	Catalog No.
			Bending strength	Surface durability	Bending strength	Surface durability			
21	12	K	17.3	1.75	1.77	0.18	0.05~0.15	0.62	SB1.5-6015 SB1.5-1560
22.5			4.46	0.44	0.045				
27	16	K	41.3	4.30	4.21	0.44	0.06~0.16	1.35	SB2-6015 SB2-1560
30			10.6	1.07	0.11				
34	20	K	80.2	8.54	8.18	0.87	0.07~0.17	2.51	SB2.5-6015 SB2.5-1560
37.5			20.6	2.13	0.22				
41	22	K	130	14.2	13.3	1.44	0.08~0.18	4.16	SB3-6015 SB3-1560
43			33.5	3.54	0.36				
53	32	K	328	37.0	33.5	3.77	0.12~0.27	6.00	SB4-6015 SB4-1560
60			84.5	9.24	0.94				
45	40	K	642	74.4	65.4	7.59	0.14~0.34	17.5	SBY5-6015 SBY5-1560
73			165	18.6	1.90				
56	45	K	1050	126	107	12.8	0.16~0.36	30.7	SBY6-6015 SBY6-1560
82			270	31.5	3.21				

- [Caution on Secondary Operations]
- Please read "Caution on Performing Secondary Operations" (Page 284) when performing modifications and/or secondary operations for safety concerns. KHK Quick-Mod Gears, the KHK's system for quick modification of KHK stock gears is also available.



Specifications	
Precision grade	JIS B 1704 : 1978 grade 3
Gear teeth	Gleason
Pressure angle	20°
Material	S45C
Heat treatment	—*
Tooth hardness	(less than 194HB) *

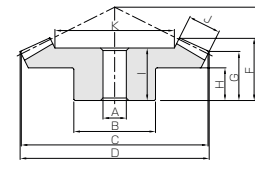
* Pinions are thermal refined. The hardness of a gear tooth is 200 to 270HB.



B8

Catalog No.	Gear ratio	Module	No. of teeth	Shape	Bore - Shaft dia.		Hub dia.	Pitch dia.	Outside dia.	Mounting distance	Total length	Crown to back length		Hub width	Length of bore - shaft
					A _{H7} (Bore)	A _{H7} (Shaft)						F	G		
SB1.5-6012 SB1.5-1260	5	m1.5	60	B4	12	50	90	90.33	30	23.89	21.82	12	21	17.06	
			12	B8	12.2	15	18	22.24	50	97.06	5.42	4.7			
SB2-6012 SB2-1260	5	m2	60	B4	15	60	120	120.43	40	31.85	29.09	16	24	22.08	
			12	B8	15.2	20	24	29.65	66	117.08	6.56	5.6			
SB2.5-6012 SB2.5-1260	5	m2.5	60	B4	20	70	150	150.54	50	39.81	36.36	20	34	28.1	
			12	B8	20.2	25	30	37.06	83	143.1	8.7	7.5			
SB3-6012 SB3-1260	5	m3	60	B4	20	80	180	180.65	60	47.43	43.64	25	41	32.19	
			12	B8	25.25	30	36	44.48	100	172.19	10.85	9.4			

- [Caution on Product Characteristics]
- The allowable torques shown in the table are the calculated values according to the assumed usage conditions. Please see page 283 for more details.
 - Dimensions of the outside diameter, the overall length and crown to back length are all theoretical values, and some differences will occur due to the corner chamfering of the gear tips.



B4

Face width	Holding surface dia.	Shaft length	Screw size	Allowable torque (N-m)		Allowable torque (kgf-m)		Backlash (mm)	Weight (kg)	Catalog No.
				Bending strength	Surface durability	Bending strength	Surface durability			
12	65.52	—	M5	18.0	1.41	1.83	0.14	0.05~0.15	0.62	SB1.5-6012 SB1.5-1260
				4.01	0.46	0.41	0.047			
16	86.96	—	M6	42.6	3.43	4.34	0.35	0.06~0.16	1.34	SB2-6012 SB2-1260
				9.50	1.12	0.97	0.11			
20	108.8	—	M8	83.2	6.85	8.48	0.70	0.07~0.17	2.54	SB2.5-6012 SB2.5-1260
				18.5	2.23	1.89	0.23			
22	134.73	—	M8	135	11.4	13.8	1.16	0.08~0.18	4.18	SB3-6012 SB3-1260
				30.1	3.70	3.07	0.38			

- [Caution on Secondary Operations]
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