über/bis	0,5 / 3	3 / 6	6 / 30	30 / 120	120 / 400
fein	± 0,05	± 0,05	± 0,1	± 0,15	± 0,2
mittel	± 0,1	± 0,1	± 0,2	± 0,3	± 0,5
grob	± 0,2	± 0,3	± 0,5	± 0,8	± 1,2

nicht tol. Masse < 0,5 ± 0,05
ROH-Hartmetall Maßtoleranzen
lt. WERKSANGABE
Allg.Tol. ISO 2768 m K
Tolerierung ISO 8015 (gültig ab 1.1.1992)

"referring to ISO 16016"
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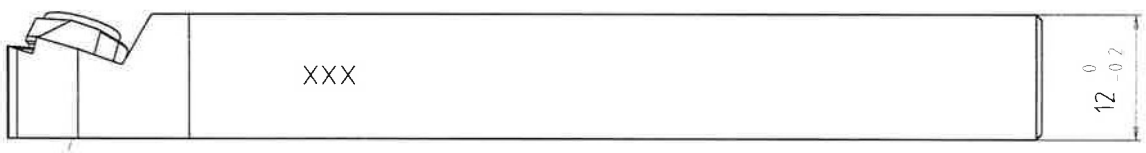

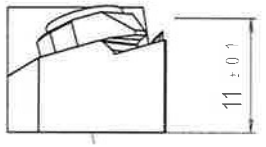

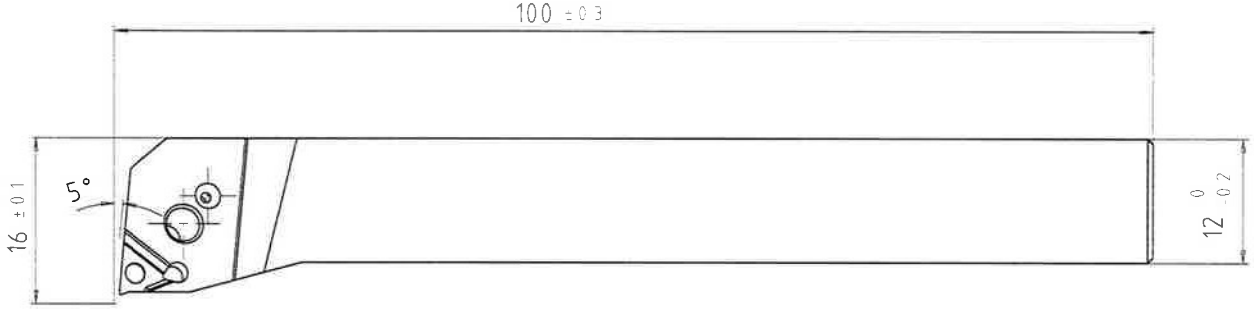

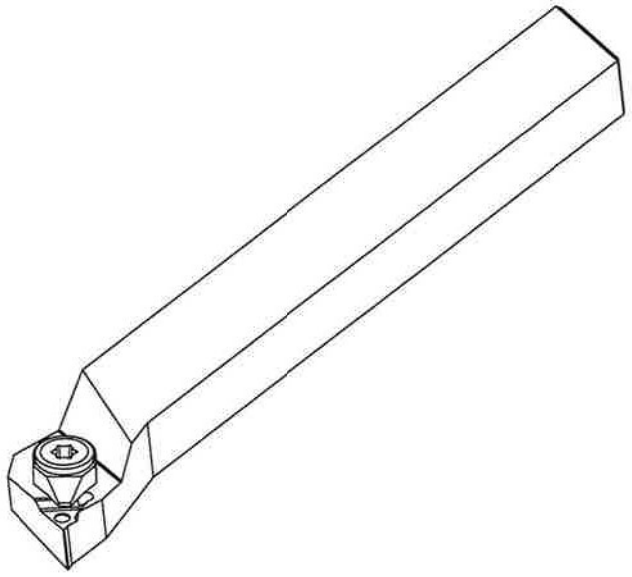

Werkstoff vorvergütet auf 1250N/mm-1400N/mm

XXX - Beschriftet mit: CERATIZIT/E-77977/Bestell-No

Pos	Pcs	Name	Order-Specification-Material-No	Comment / hardness
4	1	Schraube M4x10 T15	7830002-0	
3	1	Spannklaue	7830001-0	
2	1	Wendeschneidplatte	TF 070102 (E-75822)	
1	1	Schaft	E-77977	

Surface		2009	Date	Name	Prod.Gr.	Finish	Machining
Type	Klass.Nr.	Design	07.12	MI			
		Check					

Scale M 2:1 | General Tolerances ISO 2768 mittel | EUROP PROJ

CERATIZIT — hard material millers

Simplex N
CTLFR 1212 H07

Format	Drawing No.	Pos.	Mod.
3	E-77977-A	0	0

No.	Modification	Date	Name

Dr.
Part: E-77977

Client

Repl. for:

Repl. by

Project / Ref.: AF